FINAL PROGRAMME



Meeting the Future of Combustion Engines 28th CIMAC WORLD CONGRESS

Combustion Engine Technology for Ship Propulsion | Power Generation | Rail Traction







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WELCOME TO HELSINKI

A week full of opportunities

Dear friends of internal combustion engines,

It is my sincere pleasure to welcome you to beautiful Helsinki at this lovely time of the year. We are here to continue leading the way towards a step change for the most efficient, reliable, flexible, agile, and best source of energy conversion; the internal combustion engine. The weeks, months and years of preparation are now behind us, and we can feel the excitement building for the upcoming presentations and social events that this Congress offers.

I have had the opportunity to follow these preparations since the previous Congress in 2013 held in Shanghai, and I can assure you that no efforts have been spared to make this 2016 Congress successful in every respect. I would, therefore, like to extend my deepest gratitude to all the many people that have dedicated both time and "shoulder power" to make this happen.

The rest is now up to you. As with any party, it is the guests that decide the outcome. I encourage all of you to head into this week with an open mind, and to take advantage of the numerous opportunities for learning, exploring, and sharing ideas.

We come into the Congress at a time when we face numerous challenges. Oil prices are at the same level as when the Congress was last held in Helsinki in 1981 – 35 years ago, large investments are being put on hold in both the energy and marine markets, alternative sources of energy are becoming increasingly available, charter prices are at totally different levels than they were just five years ago, a combination of technologies and information management is opening up new avenues, and environmental awareness is, of course, creating to some extent a new agenda for our products. With the competences that we have accumulated, and the technologies and tools that we now have access to, we have both the possibilities and an obligation to address these issues. Like all engineers, I love challenges and see them as being there for one reason only – to be solved! So let's get to work and help make a more positive future.

As you have already seen in the Congress Programme, we have an interesting week ahead of us. I urge you to plan your days well so as to get the most out of it. Don't miss the Technical Tours on Friday, they are very much a part of the Congress and I'm sure you will be amazed at what you see. Our organizers have also arranged a varied and interesting week for your spouses and partners and our hope is that you will all carry happy memories home with you.

Last but not least: don't forget to have fun and make the most of the chance to add new friends to your network.

The week ahead is full of opportunities – let's grab them and benefit from them.



Robert Ollus Congress President Wärtsilä Corporation

The International Council on Combustion Engines – CIMAC – warmly welcomes you to the 28th CIMAC Congress in Helsinki.

Once again, the 2016 Congress brings together the leading expertise from engine manufacturers, component and system suppliers, rail, marine and power plant operators and users, technical universities, classification societies, and oil companies around the globe. With 189 papers to be presented during 47 Technical Sessions and additional 32 papers presented in the three poster sessions, the event will highlight the latest developments in products and technologies and the value they bring to the customer; they will elaborate on the scientific research that creates the foundation for the next generation of engines and address the needs of the market to ensure an environmentally and economically sustainable sound future.

In a first of its kind, the Congress will hold a special stage for the Users to present, discuss and deliberate on brewing issues related to user experiences in the industry. The Users Day on Wednesday is a new concept that will be immensely helpful to ship-owners and operators to meet engine manufacturers, engineers, researchers and scientists in the field to fill in the missing gaps that translate from the creators to the end-users. It will also be a great chance for the engine developers to hear the other side of the story from the Users. The Users Day will also feature the 'Collin Trust sponsored Keynote Speech' by Harry Robertsson, Technical Director at Stena Rederi AB, that will be centered around sustainable and realistic solutions for future shipping from the ship-owner's perspective. Last but not the least, the 'Users Reception' will culminate the collaborative efforts of all the participants involved at the end of the day for an effervescent evening with food and drink and will hope to lighten the mood for a very relaxed networking time for everyone concerned.

On the last Congress Day, we will be challenged to broaden our perspectives. The final panel discussion titled "The Lowest Oil Price in a Decade – A Game Changer for Ship Operators and Engine Makers?" will be chaired by Axel Kettmann from ABB Turbocharging, CIMAC Vice-President Communications. Prominent panelists from Wärtsilä and MAN, Maersk and from the Oil & Gas industry are going to discuss the cool down in the oil prices and its impact to our business.

Last but not least, the Congress offers a unique opportunity to generate business and build lasting networks. With more than 800 participants expected, it is the place to be for the large engine community. An exhibition with 53 exhibitors from 13 countries, covering an area of 798 net sqm is to be held simultaneously during the Congress. The optional tours will showcase the best that Helsinki and its surroundings can offer in terms of culture, nature, shopping, etc. With strong industrial traditions, Finland's innovative design and expertise across multiple sectors will be presented during the technical tours to a number of interesting places.

Helsinki welcomes you in early June, and so do I. As the CIMAC President I am looking forward to meeting you at the Finlandia Hall!



Christoph Teetz
CIMAC President
Rolls-Royce Power Systems

Undoph Fory

THE FEDERATION OF FINNISH TECHNOLOGY INDUSTRIES

The Federation of Finnish Technology Industries welcomes you to Finland and to our beautiful capital Helsinki.



We hope you will fully enjoy the Congress, the fresh Finnish nature and our beautiful cultural atmosphere during your stay in Helsinki.

The Federation of Finnish Technology Industries is the lobbying organisation for technology industry companies. We promote competitiveness and the operational preconditions for this largest and most important export sector in Finland. A constantly developing technology industry creates the basis for the Finnish welfare state. The Federation of Finnish Technology Industries has over 1,600 member companies. The technology industry makes up 50% of Finnish exports and 80% of R&D investments in the private sector. This sector employs almost 280,000 people directly, and 700,000 people in total. This equates to about 30% of the entire Finnish labour force.

Mechanical Engineering and Manufacturing Industry in Finland

The enterprises within the mechanical engineering and manufacturing industry in Finland employ 125,000 people, making this sector the largest employer in the technology industry with a turnover of EUR 24.4 billion. Successful industry products include cruise liners, engines for ships and power plants, pulp and paper machines, rock and mineral processing equipment, lifts, hoists and cranes, forestry and agricultural machinery, and of course the orange-handled Fiskars scissors. Companies in this sector know how to apply new technologies rapidly to customer-driven products and production processes. It is increasingly popular for companies to form cooperation networks that produce total tailor-made solutions to meet the customers' individual needs. This allows each company to successfully focus on their core competencies, creating more jobs also in subcontractor companies.

The National Member Association of CIMAC – Combustion Engine and Turbo Charging Branch Group – within the Federation of Finnish Technology Industries coordinates the cooperation between industry companies in industrial policy, economic policy and environmental issues.

The purpose of the branch group is to monitor and influence international trends, mainly through technological cooperation.



CONGRESS OVERVIEW

Day	Time	Acitivties
Monday	10:00 - 11:30	Opening Ceremony
June 6, 2016	12:00 - 13:00	Lunch
	12:00 – 13:00	CIMAC Press Conference Aurora Hall
	13:30 – 15:00	Technical Sessions
	15:00 – 15:30	Coffee Break
	15:30 – 17:00	Technical Sessions
	18:30 – 20:30	Welcome Reception
Tuesday	08:30 – 17:00	Poster Session
June 7, 2016	08:30 - 10:00	Technical Sessions CIMA CONGRES
	10:00 - 10:30	Coffee Break
	10:30 – 12:00	Technical Sessions MORNING JOGGING
	12:00 – 13:00	Enjoy an active start to the
	13:30 – 15:00	Technical Sessions Congress Day!
	15:00 – 15:30	Coffee Break In the mornings guided jogging tours will be available for your convenience from selected
	15:30 – 17:00	Technical Sessions Congress hotels. You are expected to bring your own running gear, but a complimentary CIMAC Tokist will be residently and accomplimentary CIMAC
	18:00	ABB Evening T-shirt will be provided. Morning jogging tours will be offered from June 7 – 9, 2016.
Wednesday	09:00 - 17:00	Poster Session
June 8, 2016	09:00 - 10:30	Technical Sessions
	10:30 - 11:00	Coffee Break Optional Tour
Users Day	11:00 – 12:00	Keynote Speech by Harry RobertssonJune 7 – 9, 2016Technical Director, Stena Rederi ABPage 30
	12:00 – 13:00	Lunch
	13:30 – 15:00	Technical Sessions
	15:00 – 15:30	Coffee Break
	15:30 – 17:00	Technical Sessions
	15:30 – 18:00	Users Reception
Thursday	08:30 - 17:00	Poster Session
June 9, 2016	08:30 - 10:00	Technical Sessions
	10:00 - 10:30	Coffee Break
	10:30 – 12:00	Technical Sessions
	12:00 – 13:00	Lunch
	13:00 – 14:30	Technical Sessions
	14:30 – 15:00	Coffee Break
	15:00 – 16:30	Final Panel Discussion
	19:00	Gala Dinner
Friday	09:00 – 16:00	Technical Tours (Artic Tour, Fuel Tour, Research & Competence Tour)
June 10, 2016	08:30 - 17:00	Technical Tours (The Roots of Industry in Finland)

TOPICS AND SESSIONS

Product Development Diesel Engines

- 1.1 High Speed Engines
- 1.2 Medium Speed Engines I
- 1.3 Medium Speed Engines II
- 1.4 Low Speed Engines
- 1.5 Field Experience

2. Product Development– Gas & Dual Fuel Engines

- 2.1 High Speed and Small Medium Speed Engines
- 2.2 Medium Speed Engines I
- 2.3 Medium Speed Engines II
- 2.4 Medium Speed Engines III
- 2.5 Low and Medium Speed Engines & Users Aspects

3. Fuel Injection & Gas Admission

- 3.1 Gas Applications I
- 3.2 Common Rail Developments
- 3.3 Diesel Applications
- 3.4 Gas Applications II

Turbochargers & Air/Exhaust Management

- 4.1 New Products
- 4.2 2-Stage Turbocharging
- 4.3 Technologies and Applications

5. Components & Tribology

- 5.1 Piston, Liner and Wear
- 5.2 Crankshaft
- 5.3 Bearings
- 5.4 Components Design

6. Controls & Automation

- 6.1 Engine Control Systems
- 6.2 Controls Applications
- 6.3 Combustion Control and Diagnostics

7. Exhaust Gas Aftertreatment

- 7.1 NOx Reduction Medium Speed
- 7.2 NOx Reduction Low Speed
- 7.3 SOx, Particulates and Classification

8. Basic Research & Advanced Engineering

- 8.1 Basic Study 1
- 8.2 Basic Study 2
- 8.3 New Simulation
- 8.4 New Concept
- 8.5 New Combustion 1
- 8.6 New Combustion 2
- 8.7 New Measurements
- 8.8 New Systems for Emission

9. System Integration & Optimisation

- 9.1 Ship, System and Component Design
- 9.2 Integration Methodologies
- 9.3 Ship Related Issues

10. Fuels, Lubricants & Fluid Technologies

- 10.1 Traditional Fuels
- 10.2 New Fuels I
- 10.3 New Fuels II
- 10.4 Lube Oil Technology I
- 10.5 Lube Oil Technology II

Users' Aspects, Maintenance & Monitoring – Marine Applications

- 11.1 Tribology and Cylinder Oil
- 11.2 Emission Technologies and Choices
- 11.3 Field Experience back to Engineering / Training

12. Users' Aspects, Maintenance & Monitoring – Land-based Applications

12.1 Users' Aspects, Maintenance & Monitoring – Landbased Applications

TECHNICAL PROGRAMME MONDAY

Day	Finlandia Hall	Wärtsilä Hall (Helsinki Hall)	MTU Hall (Terrace Hall)	AVL Hall (Veranda 4)
Monday June 6, 2016	1 Product Development - Diesel Engines	3 Fuel Injection & Gas Admission	4 Turbochargers & Air/ Exhaust Management	8 Basic Research & Advanced Engineering
	1-1 High Speed Engines	3-1 Gas Applications I	4-1 New Products	8-1 Basic Study 1
13:30 – 15:00	Chair: Christoph Teetz, MTU Friedrichshafen, Germany Co-chair: Diego Delneri, Wärtsilä, Finland	Chair: Andreas Wimmer, LEC GmbH, Austria Co-chair: Tarmo Mäkelä, Parker Hannifin Corporation, Finland	Chair: Christian Roduner, ABB Turbo Systems, Switzerland Co-chair: Teemu Turunen- Saaresti, Lappeenranta University of Technology, Finland	Chair: Ralf Marquard, FEV GmbH, Germany Co-chair: Martti Larmi, Aalto University, Finland
	The New ZVEZDA's Multi- Purpose High Speed Diesel Engine Family "PULSAR-M150" Wolfgang Kling, AVL List GmbH, Austria 3 UDMZ's New DM-185 Diesel Engine Family Martin Müther, FEV GmbH, Germany 164 GE Distributed Power's new 616 Diesel Genset - Applying platform strategies across GE's businesses to provide fast product solutions for new segments lan Calvert, GE Distributed Power, Austria 196 The New MTU Series 4000 with Advanced Technological Concepts for EU Stage IIIB, EPA Tier 4 and IMO 3 Emission Legislations Steffen Harscher, MTU	injection system for Dual Fuel applications Clemens Senghaas, L'Orange GmbH, Germany 156 Development Methodology for the new Large Engine Gas Admission Valves by Robert Bosch Peter Christiner, Robert Bosch AG, Austria 78 Detailed Assessment of an Advanced Wide Range Diesel Injector for Dual	246 New single-stage turbocharger for large high speed diesel engines Michael Gisiger, ABB Turbo Systems, Switzerland 76 New Generation Development for Mitsubishi Turbocharger Sakamoto Koichi, Mitsubishi Heavy Industries, Japan 105 ETB - Electrical Turbo Blower MAN's EGR Blower Series Arman Garshasebi, MAN Diesel & Turbo, Germany 194 Radial Turbocharger for small bore Marine Auxiliary Engines Joel Schlienger, ABB Turbo Systems, Switzerland	Integrated Simulation Approach for Driveline Development to Meet Future Demands in Large Engine Development Nikola Naranca, AVL-AST d.o.o, Croatia 140 Utilization of simulation technology for diesel engine development in Niigata Toshiyuki Saito, Niigata Power Systems Co. Ltd., Japan 83 Active cylinder technology in Wärtsilä engines Niclas Liljenfeldt, Wärtsilä Corporation, Finland 234 Wärtsilä 31 – Industrial design in a modular engine architecture Jonas Åkerman, Wärtsilä Corporation, Finland

15:00 - 15:30

Coffee Break

Monday

Finlandia Hall

Wärtsilä Hall (Helsinki Hall)

MTU Hall (Terrace Hall)

AVL Hall (Veranda 4)

June 6, 2016

Day

Product Development - Diesel Engines

Fuel Injection & **Gas Admission**

Turbochargers & Air/ **Exhaust Management** Basic Research & **Advanced Engineering**

1-2 Medium Speed Engines I

Common Rail **Developments** 4-2 2-Stage Turbocharging

8-2 Basic Study 2

15:30 - 17:00

Chair: Paul Flynn, GE. United States Co-chair: Olli Rantanen, Parker Hannifin, Finland

Chair: Lars Nerheim, Bergen University, Norway Co-chair: Kalevi Huhtala, Tampere University of Technology, Finland

Chair: Alexander Rippl, MAN Diesel & Turbo, Germany Co-chair: Teemu Syrjänen, ABB Oy Turbocharging, Finland

Chair: Stefan Pischinger, FEV GmbH. Germany Co-chair: Päivi Aakko-Saksa, VTT Technical Research Centre of Finland, Finland

135

181

engines

285

Benefits

Update on the extended engine portfolio of Anglo **Belgian Corporation** Lieven Vervaeke, Anglo

Belgian Corporation N.V., Belgium

The next generation of

Sebastian Kunkel, MAN

Diesel & Turbo, Germany

Product Technology

Development for **Increased Customer**

Ilari Kallio, Wärtsilä

Corporation, Finland

MDT's large bore diesel

232

215

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Development of CR Technology in the last decade - 4 Stroke Wartsila Engines Dave Jay, Wärtsilä Corporation, Finland

The new modular MAN

Common-Rail System for

Johann Wloka, MAN Diesel

future HFO-applications

& Turbo, Germany

191

Experience of 2-stage turbocharged engines Matti Vaarasto, Wärtsilä Corporation, Finland

Valve Control Management and Power2® - the Answers to **Highly Demanding Diesel Engine Applications** Christoph Mathey,

280

ABB Turbo Systems, Switzerland

New Developments and Service Experience with **OMT's Latest Generation** Common Rail Injector Marco Coppo, OMT S.p.A., Italy

265

Turbocharger Solutions for New Engine Generations Silvio Risse. Kompressorenbau

Bannewitz GmbH, Germany

94

An engine layout study for common rail systems in large diesel engines Alkan Göcmen, Peter Fuchs Technology Group AG, Switzerland

281

Power2® - Is 2-Stage Turbocharging Interesting for 2-Stroke Engines?

Raphael Ryser, ABB Turbo Systems, Switzerland

52

Pros and Cons of Exhaust Gas Recirculation for **Emission Reduction of** Medium Speed Diesel **Engines**

Carsten Rickert, Caterpillar Motoren GmbH & Co. KG, Germany

148

Development of Low Fuel Consumption Technology for Medium Speed Diesel Engines

Yoshinori Fukui, Yanmar Co. LTD., Japan

Virtual Design and Simulation in twostroke marine Engine Development Alexander Brueckl, Winterthur Gas & Diesel,

262

Switzerland

Combustion Analysis in a Natural Gas Engine With Pre-Chamber to Improve Thermal Efficiency Yasuo Moriyoshi, Chiba University, Japan

112

Introducing a Completely **New Medium Speed Engine**

Ben Rogers, Ricardo, United Kingdom

18:30 - 20:30

Welcome Reception at the City Hall, Helsinki

TECHNICAL PROGRAMME TUESDAY

Finlandia Hall Day Wärtsilä Hall (Helsinki Hall) MTU Hall (Terrace Hall) AVL Hall (Veranda 4) **Product Development** Components & Basic Research & Controls & Automation Tuesday - Diesel Engines **Tribology Advanced Engineering** June 7, 2016 1-3 Medium Speed Engines II 6-1 Engine Control Systems 5-1 Piston, Liner and Wear 8-3 New Simulation 08:30 - 10:00Chair: Robert Beran, Chair: Rick Boom, Chair: Franz Koch, Chair: Peter Heuser, AVL List GmbH. Austria Woodward, Netherlands hofer at GmbH. Germany FEV GmbH. Germany Co-chair: Olli Rantanen, Co-chair: Kalevi Huhtala, Co-chair: Sakari Pisilä, Co-chair: Ossi Kaario, Aalto Parker Hannifin, Finland Tampere University of Componenta Corporation University, Finland Pistons, Finland Technology, Finland 95 96 104 67 HHM 12MV390 - Heading Next generation UNIC Interaction between ship **Effect of Injection** the new Hudong Medium Pressure in a Reacting automation system operation and cylinder to enable Wärtsilä 31 **Speed Engine Family** lubrication of marine Diesel Spray: Large-Eddy Markus Hermanns, performance two-stroke diesel engines Simulation on the ECN FEV GmbH, Germany Jonatan Rösgren, Wärtsilä Markus Weber, Winterthur Spray A Corporation, Finland Gas & Diesel, Switzerland Heikki Kahila, Aalto 186 University, Finland 195 231 New Generation HiMSEN, 213 **H21C Engine Development of HiLS** Valve Wear in lean-burn Ki Hoon Jang, Hyundai system for HiMSEN Dual Valve wear in lean-burn Simulation of a Dual-Fuel Heavy Industries, Republic **Fuel Engine** large bore gas engines Large Marine Engines using combined 0/1-D of Korea Seunghyup Ryu, Hyundai - From engine tests of Heavy Industries, Republic components to a unique and 3-D Approaches 225 of Korea tribological test rig Jöran Ritzke, University of Oliver Lehmann. Rostock, Germany Wärtsilä 31 - World's 65 Märkisches Werk GmbH most efficient four-stroke 126 Germany Dynamic 2-stroke engine engine Ulf Åstrand, Wärtsilä model for Hardware-in-Dynamic Behaviour Corporation, Finland the-Loop testing of Gas and Dual-Fuel Steffen Tscherch. Lubtronic SIP promise **Engines: Using Models** 307 Winterthur Gas & Diesel, remarkably low wear and Simulations to Aid Switzerland rates with low CLO **System Integration** The New Bergen B33:45 consumption Ioana Georgescu, Delft Medium Speed Diesel 211 Peter Jensen, Hans Jensen University of Technology, Engine Series - An Lubricators A/S, Denmark Netherlands Essence of 30 Years OpenECS: Universal Experience in the 3x cm **Engine Control System** 302 124 **Bore Class** Platform with open Peter Koch, Rolls-Royce software based on an How Can We Improve Use of 1-D simulation tools with a physical industrial PLC Peripheral Wear of Piston Power Systems, Norway Martin Greve, AVAT Rings for Low Speed combustion model for the Automation GmbH, **Diesel Engine** development of Diesel-Minoru Kawanishi, Riken Gas or Dual Fuel engines Germany Eike Joachim Sixel, Corporation, Japan Caterpillar Motoren GmbH & Co. KG, Germany

10:00 - 10:30

Coffee Break

Tuesday

Finlandia Hall

Wärtsilä Hall (Helsinki Hall)

Basic Research &

Advanced Engineering

MTU Hall (Terrace Hall)

AVL Hall (Veranda 4)

June 7, 2016

Day

Product Development - Diesel Engines

1-4 Low Speed Engines

8-4 New Concepts

Components & **Tribology**

Crankshaft

10 Fuels, Lubricants & Fluid Technologies

10-4 Lube Oil Technology I

10:30 - 12:00

Chair: Patrick Hupperich, FEV GmbH. Germany Co-chair: Martti Larmi, Aalto University, Finland

Chair: Volkmar Haueisen, ABB Turbo Systems, Switzerland Co-chair: Kari Tammi, Aalto

University, Finland

Chair: Simon Brewster, Ricardo, United Kingdom Co-chair: Kim Backman, Mapromec, Finland

Chair: Rainer Aufischer, Miba Gleitlager Austria GmbH. Austria Co-chair: Kai Juoperi, Wärtsilä, Finland

120

The Development of the Modern Low-Speed Two-Stroke Marine Diesel

Andreas Kyrtatos, Winterthur Gas & Diesel, Switzerland

149

The Latest Technologies of Mitsubishi UEC Engine Katsumi Imanaka, Mitsubishi Heavy Industries, Japan

116

MAN B&W Two-stroke Engines - Latest design development within engine types, Tier III and multiple gas fuels Susanne Kindt, MAN Diesel & Turbo, Denmark

142

Development of Low Pressure Exhaust Gas **Recirculation System** for Mitsubishi UE Diesel **Engine**

Naohiro Hiraoka, Mitsubishi Heavy Industries, Japan

The Large Engines Validation Challenge in the Context of New **Exhaust Emissions** Regulation Christopher Huber,

AVL List GmbH, Austria

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Advantages of Statistical Methods in Development of Combustion Concepts for Large Engines Michael Engelmayer, LEC GmbH, Austria

244

Performance of a Heavy-**Duty Single Cylinder DI** Diesel Engine in PCCI mode with Miller Valve Timina

Clemens Brückner, ETH Zürich, Switzerland

17

From HERCULES A-B-C to HERCULES-2: A classic cooperative programme in large engine R&D

Nikolaos Kyrtatos, National Technical University of Athens, Greece

151

Influence of Inclusion Size on Fatigue Strength and Stress Assessment for Forged Crankshaft under Multiaxial loading Tomoya Shinozaki, Kobe Steel Ltd., Japan

180

Crankshaft Development with Virtual Engine Modelling

Tero Frondelius, Wärtsilä Corporation, Finland

98

Firing order optimization in FEV Virtual Engine Konrad Buczek, FEV Polska sp. z o.o., Germany

169

Firing Order Optimisation on Large Bore Engines for Gas Exchange, Mechanical Loading and Fuel Consumption Improvement

Tom Deighan, Ricardo, Germany

121

Performance Assessment of a New Generation Gas **Engine Lubricant- Novel Developmental Screening** Methodology

Ramakumar Sankara SV, IndianOil Corporation Limited, India

133

Premium Long-Life Stationary Natural Gas **Engine Lubricant Oil** Technology for Increased Up-Time and Reduced Maintenance

Virginia Carrick, The Lubrizol Corporation, **United States**

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Improving the Efficiency of Next Generation Gas Engines with Lubricant Formulation Choice Jonathan Hughes, Infineum, United Kingdom

25

B20 fuel effects on engine lubricating oil properties

Katriina Sirviö, University of Vaasa, Finland

12:00 - 13:00

Lunch

TECHNICAL PROGRAMME TUESDAY

Day	Finlandia Hall	Wärtsilä Hall (Helsinki Hall)	MTU Hall (Terrace Hall)	AVL Hall (Veranda 4)
Tuesday June 7, 2016	2 Product Development – Gas & Dual Fuel Engines		5 Components & Tribology	8 Basic Research & Advanced Engineering
	2-1 High Speed and Small Medium Speed Engines	6-2 Controls Applications	5-3 Bearings	8-5 New Combustion 1
13:30 – 15:00	Chair: Gunnar Stiesch, MAN Diesel & Turbo, Germany Co-chair: Jari Hyvönen, Wärtsilä, Finland	Chair: Fredrik Östman, Wärtsilä Corporation, Finland Co-chair: Kalevi Huhtala, Tampere University of Technology, Finland	Chair: Edgar Gust, Zollern, Germany Co-chair: Petri Kuosmanen, Aalto University, Finland	Chair: Ioannis Vlaskos, Ricardo, Germany Co-chair: Katriina Sirviö, University of Vaasa, Finland
	53 MTU Series 4000 for	40 Cylinder Individual	218 Understanding and	32 Unburned Hydrocarbon

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Holistic Approach for Performance and **Emission Development** of High Speed Gas and **Dual Fuel Engines** Shinsuke Murakami. AVL List GmbH, Austria

Natural Gas Operation

in Mobile Applications

Friedrichshafen, Germany

Udo Sander, MTU

in Ships - Challenges for

high Speed Gas Engines

Development of the New **DAIHATSU 2MW Class Dual-Fuel Engine for** Marine Use

Keita Kawase, Daihatsu Diesel Mfg. Co. Ltd., Japan

49

New marine gas engine development in YANMAR Ohashi Issei, Yanmar Co. Ltd., Japan

Cylinder Individual **Combustion Control** of Gas and Dual Fuel **Engines**

Klaus Schmid, AVAT Automation GmbH, Germany

56

Gas Engine for Marine Application: Modeling and Control

Oleksiy Bondarenko, National Maritime Research Institute, Japan

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State-Based Diesel Fueling for Improved Transient Response in a **Dual-Fuel-Engine** Ryan Roecker, Southwest

Research Institute, United States

Model-Based Design and **Development of Power Turbine Generator Waste Heat Recovery Systems** Kalevi Tervo, ABB Marine, Finland

Understanding and maintaining high bearing life in a reduced friction crank train system Martin Offenbecher, Miba

Gleitlager Austria GmbH, Austria

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Development trend of Aluminum alloy bearing for medium and high speed engines

Akihiro Kose, Daido Metal Co. Ltd., Japan

141

Theoretical and experimental oil film characteristics of an externally-pressurized crosshead bearing to enhance the load carrying capacity Masaaki Endo, Daido Metal Co. Ltd., Japan

320

Adaptive Tin-Based **Journal Bearing Overlays** for Future Generations of High- and Medium-**Speed Engines** Johann Nagl, Miba

Gleitlager Austria GmbH, Austria

Burn Natural Gas Engines

- Sources and Solutions Joel Hiltner, Hiltner Combustion Systems, **United States**

Emissions from Lean

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Impact of the Fuel Gas Quality on the Efficiency of a Large Gas Engine Thomas Lauer, TU Wien, Austria

80

Combustion System Development for a Large Bore Gas Engine - Efficient Combination of Simulation and Experiment José Geiger, FEV GmbH,

171

Germany

Understanding of combustion process in a premixed lean burn gas engine fueled with hydrogen enriched natural gas

Satoshi Kawauchi, National Maritime Research Institute, Japan

15:00 - 15:30

Coffee Break

Finlandia Hall Wärtsilä Hall (Helsinki Hall) MTU Hall (Terrace Hall) AVL Hall (Veranda 4) Day Product Development -Controls & Automation Components & Basic Research & Tuesday Gas & Dual Fuel Engines **Tribology Advanced Engineering** June 7, 2016 2-2 Medium Speed Engines I 6-3 Combustion Control and 5-4 Components Design New Combustion 2 Diagnostics 15:30 - 17:00 Chair: Joel Hiltner, Hiltner Chair: Bert Ritscher, Chair: Yasuhiro Itoh, Niigata Chair: Koji Takasaki, Kyushu Combustion Systems, United Caterpillar Motoren GmbH & Power Systems Co. Ltd., University, Japan States Co. KG, Germany Japan Co-chair: Ville Vuorinen, Aalto Co-chair: Tommy Rönnskog, Co-chair: Jonatan Rösgren, Co-chair: Petri Kuosmanen, University, Finland Componenta Corporation Wärtsilä, Finland Aalto University, Finland Pistons, Finland 51 163 203 136 MAN Diesel & Turbo Controlling Tier III Pre-Chamber Design **Combustion Behavior** SE's Medium Speed Criteria for High in Largest 2-Stroke Gas **Technologies** Gas Engine Portfolio -Morten Vejlgaard-Laursen, **Efficiency Gas Engines Engine** Ioannis Vlaskos, Ricardo, a Modular Matrix Design MAN Diesel & Turbo, Takayuki Hirose, Matthias Auer, MAN Diesel Denmark Germany IHI Corporation, Japan & Turbo, Germany 109 263 147 27 Next generation of Tribology Design for The Examination on G20CM34 - A highly Components of HiMSEN the Main Contributing four-stroke control flexible 10 MW gas and monitoring **Engine** Factors of Lube Oil engine concept architectures - based on Sangdon Lee, Hyundai Pre-Ignition Marius Wolfgramm, a modular kit concept, Heavy Industries, Republic Shinji Yasueda, GDEC inc., Caterpillar Motoren GmbH of Korea also considering an Japan & Co. KG, Germany electronic condition-254 257 based maintenance 189 management 3D Printing - Additive Improving Efficiency Stephan Dannhauer, MAN Improvement of power Manufacturing Technoof the Premixed Diesel & Turbo, Germany Combustion by Reducing generation efficiency and logies on the Rise heat recovery of cooling Alexander Sakotnig, Cyclic Variability 118 GE Jenbacher, Austria energy in Mitsubishi Emmanuella Sotiropoulou, KU30GSI gas engine for Securing Engine Prometheus Applied 72 better heat and power Performance and Safety Technologies LLC, United States utilization through Fault Diagnostics **Torsional System** Hiroshi Yoshizumi, Fredrik Östman, Wärtsilä Modelling: Balancing and Mitsubishi Heavy Corporation, Finland Diagnosis Application in Industries, Japan Two Stroke Low Speed Fuel flexibility of the 209 **Power Plant Diesel** future combustion engine 212 Potential and Challenges **Engine** power plants Investigation of of Technology Transfer Francisco Jimenez Päivi Aakko-Saksa, VTT alternative dual fuel from On Road Applica-Espadafor, Seville Technical Research Centre

tions to Large Bore

Robert Bank, FVTR GmbH,

Diesel Engines

Germany

University, Spain

engine concepts

Germany

Hendrik Lange, Caterpillar

Motoren GmbH & Co. KG,

of Finland Ltd., Finland

POSTER SESSION TUESDAY

Day	Balc	ony 3rd floor		
Tuesday June 7, 2016	8	Basic Research & Advanced Engineering	20	Analysis of Temperature Fields of the Cylinder Head and Liner of a 2-stroke Marine Engine by CFD-FEA Coupling Method Liyan Feng, Dalian University of Technology, China
08:30 – 17:00			137	Structural Analysis of Large Diesel Generator in Resilient and Rigid Support Mounting based on Vibration Measurement Don Chool Lee, Mokpo National Maritime University, Republic of Korea
			197	Automatic simulation platform to support product design Antti Hynninen, VTT Technical Research Centre of Finland Ltd., Finland
			216	Simulation Based Grid Compliance Juho Könnö, Wärtsilä Corporation, Finland
			267	The 60% Efficiency Reciprocating Engine: A Modular Alternative to Large Scale Combined Cycle Power Adam Gurr, Ricardo, United Kingdom
			66	A reverse estimation method calculating the coupling dynamic stiffness applied to fault diagnosis Mengqi Wang, Harbin Engineering University, China
			300	Numerical and Experimental Study of In-Cylinder Cleaning Technologies for Medium Speed Diesel Engines Tianhao Yang, Dalian University of Technology, China
	6	Controls & Automation	50	Energy Management Controller Design for Hybrid Ship Propulsion During Transient Operation Sotiris Topaloglou, National Technical University of Athens, Greece
			55	Application Research of Neural Network Control on Diesel Guofeng Zhao, Harbin Engineering University, China
	5	Components & Tribology	23	Studies on Tribology to Reduce Friction, Wear and Lubricating Oil Consumption for Internal Combustion Engines Mitsuhiro Soejima, Kyushu Sangyo University, Japan
			295	Friction Investigations on Locally Microstructured Cylinder Liner Surfaces using a Floating-Liner Measurement System Henning Pasligh, Institut für Technische Verbrennung Hannover, Germany



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LO

TECHNICAL PROGRAMME WEDNESDAY

MTU Hall (Terrace Hall) Wärtsilä Hall (Helsinki Hall) AVL Hall (Veranda 4) Day Finlandia Hall **Product Development** Users' Aspects, Main-**Exhaust Gas** Users' Aspects, Main-Wednesday - Diesel Engines tenance & Monitoring Aftertreatment tenance & Monitoring June 8, 2016 - Marine Applications - Marine Applications 11-3 From field experience 1-5 Field Experience 11-1 Tribology and 7-2 NOx Reduction back to Engineering / Cylinder Oil Low Speed **Training** 09:00 - 10:30 Chair: Rune Nordrik, Chair: Charlotte Chair: Masahiko Okabe, Chair: Michael Finch Rolls-Royce Marine, Norway Rojgaard, Bureau Veritas, Mitsubishi Heavy Industries, Pederson, Maersk, Denmark Co-chair: Matti Vaarasto, Co-chair: Jonas Åkerman, Denmark Japan Co-chair: Prof. Seppo Niemi, Wärtsilä. Finland Co-chair: Martti Larmi, Aalto Wärtsilä, Finland University of Vaasa, Finland University, Finland 99 153 **275** 176 **Embedded Turbocharger** Operation experience Cold Corrosion on MAN Development of NOx of world's first methanol **B&W Tier II Engines and** Reduction System that Performance Monitoring engine in a ferry solutions in spirit of mu-Combines an Oxygen Michael Daiber, ABB Turbo Systems, Switzerland installation tual cooperation between **Reduction Membrane COSTAMARE** and MAN Toni Stoicevski, Wärtsilä with Water Mixed Fuel 294 Corporation, Sweden Diesel & Turbo Kazuyuki Maeda, National Henrik Rolsted, MAN Diesel & Fisheries University, Japan Connectivity and Analytic 309 Turbo, Denmark Technologies to Ensure 111 EPA Tier 4 and IMO Tier Safe and Reliable 54 3 Development & Field SCR under pressure -Operation of Electronic Experience at GE In-service monitoring of pre-turbocharger NOx Controlled Engines 2-stroke low speed engines Bert Ritscher, Caterpillar Rob Mischler. abatement for marine with automatic on-line Motoren Gmbh & Co. KG, GE Transportation, 2-stroke diesel engines **United States** cylinder lubricant analyzer Kristoffer Sandelin, Germany - A key added value for Winterthur Gas & Diesel. 139 115 users in 2-stroke engine Switzerland management Field experience of Development of Virtual 305 Jean-Philippe Roman. L28AHX, and develop-**Engine Rooms Simulators** Total Lubmarine, France ment of V28AHX The World's First - a modern approach to Commercialized Low Operator's training Hideyoshi Yamamoto, Niigata Power Systems Co. Pressure SCR system Gregory Sudwoj, on 2-Stroke Engine, Safe and Cost-effective Winterthur Gas & Diesel, Ltd., Japan Operation of Slow Speed **DelNOx System** Switzerland 190 Changseong Ryu, Doosan 2-Stroke Diesel Engines Engine, Republic of Korea with Scrape Down Oil Anal-HiMSEN Engine's ysis (SDA) Solution for Engine On-Board Diagnostic: The Steffen Bots, OELCHECK **172** Starting and Low Load new onboard tool for Main GmbH, Germany Design of an efficient Engine condition monitor-Operation Taehyung Park, Hyundai urea decomposition ing with special focus on 60 Heavy Industries, Republic chamber using urea Cylinder Condition Jesper Weis Fogh, MAN Handling cost accuracy decomposition catalyst of Korea and the analysis methods in NoNOx-LP SCR Diesel & Turbo, Denmark of Drain Oil Onboard Test system for 2-stroke Jörg Erdtmann, NSB Niederengine elbe Schiffahrtsgesellschaft Mun Kyu Kim, Hyundai Heavy Industries, mbH & Co. KG, Germany Republic of Korea 10:30 - 11:00 Coffee Break 11:00 - 12:00 Collin Trust sponsored Keynote Speech by Harry Robertsson, Technical Director, Stena Rederi AB

12:00 - 13:00

Lunch

KEYNOTE SPEECH WEDNESDAY

Collin Trust sponsored Keynote Speech 11:00-12:00 Finlandia Hall

Collin Trust sponsored Keynote Speech Future Ship Design

Harry Robertsson is Technical Director of a ship-owning Company, representing a larger user of marine engines. He will start the 2016 Collin Trust lecture with an introduction focusing on the current situation of the shipping industry, and how it has been affected by the decision to go for 0.1% Sulphur in the SECA area.

Stena Rederi AB initiated in 2012 a project to find cost efficient solutions for all of their ferries, RoPaxes, RoRos, and tankers. Different fuels and scrubber solutions were evaluated technically and commercially. In parallel an intensive work has been made to increase the energy efficiency of the fleet of vessels. As an example, Ferries and RoPaxes have measuring devices installed in order to evaluate their energy efficiency performance, and provide decision support to the crew. The results to date of the cost- and energy project forms the first part of the lecture, and serves for Stena as a cornerstone to look into the future.

Mr. Robertsson will go on to give his view about the future of the industry. He will cover challenges, risks and opportunities and give views on which fuel may predominate and whether exhaust cleaning systems will solve all emission problems, or not. He will give examples of trends he foresees, such as the arrangement of modularization, enabling cost efficient construction of vessels. Other trends include control systems designed for increased safety such as avoidance of other vessels or running aground. Mr. Robertsson will conclude the lecture with how he sees the longer term future for various types of vessels and the shipping industry in general.

About Collin Trust

The Collin Trust was established in the 1990's, originally in the UK, and its purpose is the handling of a financial non-profit donation made by the Swedish late Prof. Lars Th. Collin (1925 – 2013), Gothenburg. The Trust organizes and sponsors Collin Trust Lectures, to foster education of the concerned public. This lecture is to be delivered at an international stage by a selected senior industrialist, or any person that has an international reputation on contemporary environmental issues. To present his/her own view, or an Organization's view on important developments in the field of energy/energy conversion and/or related matters.



Harry Robertsson
Technical Director
Stena Rederi AB

About Harry Robertsson

Harry Robertsson, born 1956, is the Technical Director at the shipping company Stena Rederi AB. Harry received his Master of Science in Naval Architecture and Marine Engineering at the Royal Institute of Technology in Stockholm 1982.

Prior to his present position Harry had worked for the Swedish National Maritime Authority, the shipyard "Götaverken Arendal" and the consultancy companies "MariTerm AB" and "Pelmatic Göteborg AB". As Technical Director at Stena Rederi AB Harry is very much involved in new buildings and conversion

solutions for vessels. When it comes to the latter, investigations of the alternative SECA solutions have taken much of his attention in recent years.

A distinct interest in sustainable solutions for shipping has given Harry and his team a unique competence in LNG and methanol as marine fuels, scrubber solutions and electrification of vessels. He has, together with the owner of Stena Rederi AB, been the strongest force behind the methanol adaption of the RoPax ferry Stena Germanica, which was in 2015 the first vessel in the world to run on methanol.

TECHNICAL PROGRAMME WEDNESDAY

Day Finlandia Hall		landia Hall	Wärtsilä Hall (Helsinki Hall)		MTU Hall (Terrace Hall)		AVL Hall (Veranda 4)	
Wednesday June 8, 2016	2	Product Development - Gas & Dual Fuel Engines	11	Users' Aspects, Maintenance & Monitoring - Marine Applications	8	Basic Research & Advanced Engineering	12	Users' Aspects, Maintenance & Monitoring – Land- based Applications
	2-5	Low and Medium Speed Engines & Users Aspects		Emission Technologies and Choices	8-8	New Systems for Emission	12-1	Users' Aspects, Maintenance & Monitoring – Land- based Applications
13:30 – 15:00	Turl Swi Co -	air: German Weisser, ABB oo Systems, itzerland -chair: Jaana Tamminen, rtsilä, Finland	Denr Co-c	r: Paolo Tonon, Maersk, mark chair: Kati Lehtoranta, Technical Research re of Finland	Poul Gerr Co-	ir: Hanne Hostrup Isen, MAN Diesel & Turbo, many chair: Diego Delneri, tsilä, Finland	Sout Unite Co-c	r: Tim Callahan, hwest Research Institute, ed States chair: Jonatan Rösgren, silä, Finland
		1 rformance and dission results from the		4 ice of Tier III inologies – Ship		.8 nbination of EGR and I-Water Emulsions	•	gnosis Performance Diagnosis System for

Methanol

The 2-stroke Low-Pressure Dual-Fuel Technology: From Concept to Reality Marcel Ott. Winterthur Gas & Diesel, Switzerland

MAN B&W LGI low-speed

Stefan Mayer, MAN Diesel

engine operating on

& Turbo, Denmark

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Service Experience With the First MAN B&W **Diesel ME-GI Engines** Onboard LNG Vessels Lars Ryberg Juliussen, MAN Diesel & Turbo, Denmark

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The New ACD Medium Speed Gas & Dual Fuel Marine Propulsion Engine Gareth Estebanez, AVL List GmbH, Austria

technologies – Ship owners' viewpoints Christer Wik, Wärtsilä Corporation, Finland

The Engine Users and the Implications of IMO Tier **III Coming into Force** Jörg Erdtmann, NSB Niederelbe Schiffahrtsgesellschaft mbH & Co. KG, Germany

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Experience From the World's First Ethane-Powered Multi-Gas Carrier

Grant Gassner, Wärtsilä Corporation, Finland

Service Experience of MAN B&W Two Stroke **Diesel Engines** Stig Baungaard Jakobsen, MAN Diesel &

Turbo, Denmark

Fuel-Water Emulsions for Simultaneous NOx and Soot Reduction in a Medium Speed Diesel **Engine**

Panagiotis Kyrtatos, Swiss Federal Institute of Technology, Switzerland

58

Zero NOx emission in large-bore mediumspeed engines with exhaust gas recirculation Matteo Imperato, Aalto University, Finland

68

Black carbon measurements using different marine fuels Päivi Aakko-Saksa, VTT Technical Research Centre of Finland Ltd., Finland

130

Austria

Method for Analyzing Prechamber NOx **Emissions from Large Gas Engines** Gerhard Pirker, LEC GmbH,

of a Diagnosis System for Low Speed Two Stroke **Diesel Engines** Francisco Jimenez

Espadafor, Seville University, Spain

Support Scheme in Collaboration with Manufacturers Making Use of the Diagnostic Platform Based on Big **Data Analysis**

Takashi Fujii, Diesel United Ltd., Japan

150

Operational experience and new development for high performance of Kawasaki Green Gas **Engine**

Yoshishige Sakai, Kawasaki Heavy Industries, Japan

85

Lean burn engines - the optimal power source for energy solutions Mikael Wideskog, Wärtsilä

Corporation, Finland

15:00 - 15:30

Coffee Break

Finlandia Hall Wärtsilä Hall (Helsinki Hall) MTU Hall (Terrace Hall) AVL Hall (Veranda 4) Day 10 Fuels, Lubricants & Turbochargers & Air/ **Exhaust Gas** Wednesday Fluid Technologies **Exhaust Management Aftertreatment** June 8, 2016 NOx Reduction -10-2 New Fuels I Technologies and **Applications** Medium Speed Chair: Allan-QuingZhou 15:30 - 17:00 Chair: Kjeld Aabo, MAN Chair: Klaus Heim, OMT, Italy Diesel & Turbo, Denmark Wang, ABB Turbo Systems, Co-chair: Kati Lehtoranta. Co-chair: Katriina Sirviö, Switzerland VTT Technical Research University of Vaasa, Finland Co-chair: Jenni Pippuri, VTT Centre of Finland, Finland Technical Research Centre of Finland, Finland 91 290 243 **Turbocharging System** Optimization of NOx-Visual study on combustion for development of Optimization for Kolomna **Emission Reduction in** alternative liquid and gas **D500 Newly Designed** Medium-Speed Marine **Engine Platform** Diesel Engines with SCRfuels Koji Takasaki, Kyushu Uni-Pierre Jacoby, ABB Turbo Catalyst versity, Japan Systems, Switzerland Sun Shaowei, Technical University Braunschweig 84 106 Institute of Internal Combustion Engines, Hydrogen as fuel for Challenge of Germany **Environmentally-friendly** Wärtsilä gas engines Users Kaj Portin, Wärtsilä Low Emission System 97 Corporation, Finland to Tier 3 for Two Stroke Reception Development of exhaust **Diesel Engines** 132 gas aftertreatment Masanori Higashida, Feasibility and Kawasaki Heavy Industries,

249

Shipping

GL, Norway

A Study on Flame Temperature and Soot Production **Characteristics of FAME** Mixed Diesel Oil

Akihiko Azetsu.

Environmental Impact

of Alternative Fuels for

Christos Chryssakis, DNV

Japan

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Unsteady Flow Pulses

Yuri A. Grishin, Bauman

Moscow Technical

University, Russia

Interaction with a Turbine

Tokai University, Japan

systems applied to modern high efficiency four-stroke mediumspeed engines Heikki Korpi, Wärtsilä

Corporation, Finland

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The MAN SCR System -More Than Just Fulfilling **IMO Tier III**

Andreas Döring, MAN Diesel & Turbo, Germany

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Wärtsilä SCR development and experience for **IMO Tier III**

Jan Torkulla, Wärtsilä Corporation, Finland

17:00 Users Reception open to all

POSTER SESSION WEDNESDAY

Day	Balc	ony 3rd floor		
Wednesday June 8, 2016	2	Product Development – Gas & Dual Fuel	271	MAN Gas Engine Safety – Handling Technical and Regulatory Challenges from Part to Plant Hans-Philipp Walther, MAN Diesel & Turbo, Germany
09:00 - 17:00 Engines		Engines	100	Front-loaded R&D process for high quality – development case Wärtsilä 31 Jaana Tamminen, Wärtsilä Corporation, Finland
	259	Novel Pre-Combustion Chamber Technology for Large Bore Natural Gas Engines Luigi Tozzi, Prometheus Applied Technologies LLC, United States		
			145	Optimization of Gas Injection in Marine Natural Gas Engine Liping Yang, Harbin Engineering University, China
		48	Introduction of Liquid and Gas Dual Fueled Gas Turbine System for Standby Generator Set Masamichi Koyama, Niigata Power Systems Co. Ltd., Japan	
		226	Demanding icebreaking - LNG-powered icebreaking features the industry's most advanced technology Magnus Kronholm, Wärtsilä Corporation, Finland	
	7 Exhaust Gas Aftertreatment	64	Performance Investigation on New Developed Maritime SCR Catalysts for Medium Speed Engine Jinhee Koo, STX Engine Co.LTD., Republic of Korea	
			107	Imitating emission matrix of large natural gas engine opens new possibilities for catalyst studies in engine laboratory Timo Murtonen, VTT Technical Research Centre of Finland Ltd., Finland
	18	187	Optimized performance, design and manufacturing of compact silencer system for engine exhaust noise Sami Oksanen, Wärtsilä Corporation, Finland	

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TECHNICAL PROGRAMME THURSDAY

Wärtsilä Hall (Helsinki Hall)

Optimization

System Integration &

MTU Hall (Terrace Hall)

Fuel Injection &

Gas Admission

AVL Hall (Veranda 4)

Fuels, Lubricants &

Fluid Technologies

2-3 Medium Speed Engines I Ship, System and 3-3 Diesel Applications 10-1 Traditional Fuels Component Design 08:30 - 10:00Chair: Diego Delneri, Chair: Patrick Frigge, Chair: Andrei Ludu, Chair: Hans-Joachim Götze, Wärtsilä Corporation, Finland GF. Austria AVL List GmbH. Austria DNV GL. Germany Co-chair: Olli Rantanen, Co-chair: Jouko Salo, Co-chair: Jukka Kiijärvi, Co-chair: Tarmo Mäkelä, Parker Hannifin, Finland Auramarine, Finland University of Vaasa, Finland Parker Hannifin Corporation, Finland 251 264 253 41 **New DF Engine Portfolio** Integration of Propulsion Comparative The Effect of Renewable (Wärtsilä 4-Stroke) System From the Point Investigations of Spray Parafinnic Diesel Oil on of View of Efficiency Petri Aaltonen, Wärtsilä Formation, Ignition and Engine Performance / Corporation, Finland Optimization Combustion for LFO **NESTE NEXBTL** Elias Boletis, Wärtsilä and HFO at Conditions Toomas Karhu, Turku 86 Corporation, Netherlands relevant for Large University of Applied 2-Stroke Marine Diesel Sciences, Finland Latest development 177 of Large Gas Engine **Engine Combustion** 123 Systems (MD36G) Assessment of LNG Beat von Rotz, Winterthur Kento Mayuzumi, Mitsui Carriers electric The Effect of Boil off on Gas & Diesel, Switzerland Engineering & Shipbuilding propulsion configurations the Knock Resistance of Co. Ltd., Japan via process modelling LNG Gases 30 George Dimopoulos, Martijn van Essen, DNV GL, 159 DNV GL, Greece The challenge of EU Netherlands Stage 5 emissions. Are Development of 297 199 current injection systems Kawasaki Green Gas Waste heat recovery sufficient for future large Engine for marine, Depth-type Filtration engine emission limits? L30KG series solution for marine Technology - Absolute Christoph Kendlbacher, Yosuke Nonaka, Kawasaki applications **Protection from Cat Fines** Robert Bosch AG, Austria Heavy Industries, Japan Michael Sturm, Caterpillar in Marine Residual Fuel Motoren GmbH & Co. KG, Albert Leyson, Drew 47 Germany Marine, United States Investigation of cavitation **Dual Fuel Engine** 298 240 in injection nozzles optimized for marine for two-stroke Diesel applications **Further Opportunities for** From the Lab to the Field, engines Andreas Banck, Caterpillar Flexible Engines and their how new chemistry can Motoren GmbH & Co. KG, Generators Simon Matlok, MAN Diesel solve the operating is-& Turbo, Denmark Germany Nicholas Bellamy, SSS sues of 2-stroke engines Gears Limited, United transiting ECA zones 217 Kingdom Valérie Doyen, TOTAL Mar-Internal diesel injector keting & Services - Centre deposits - Causes de Recherches de Solaize, and measures with the France focus on marine engine applications and fuels Christian Fink, University of Rostock, Germany

10:00 - 10:30

Coffee Break

Day

Thursday

June 9, 2016

Finlandia Hall

Product Development - 9

Gas & Dual Fuel Engines

Finlandia Hall Wärtsilä Hall (Helsinki Hall) MTU Hall (Terrace Hall) AVL Hall (Veranda 4) Day Product Development -**System Integration & Fuel Injection &** Fuels, Lubricants & Thursday Gas & Dual Fuel Engines Optimization **Gas Admission** Fluid Technologies June 9, 2016 2-4 Medium Speed Engines Gas Applications II 10-5 Lube Oil Technology II Integration Methodologies 10:30 - 12:00 Chair: Karl Wojik, Chair: Elias Boletis, Wärtsilä Chair: Albertus Dijks, Gasunie, Chair: Kimihiko Sugiura, MAN AVL List GmbH. Austria Corporation, Netherlands Netherlands Diesel & Turbo, Japan Co-chair: Jaana Tamminen, Co-chair: Kalevi Huhtala, Co-chair: Jari Hyvönen, Co-chair: Kai Juoperi, Wärtsilä, Finland Tampere University of Wärtsilä, Finland Wärtsilä, Finland Technology, Finland 201 311 168 241 **Development of HiMSEN Operating Cost** Development of Lubricant Development **Tools for Modern Trunk Dual Fuel Engine Line-up** Optimized Engine and Mitsui High-Pressure Compressor for Fuel Gas Wookhyeon Yoon, Hyundai **Aftertreatment Concepts** Piston Engine Oils Heavy Industries, Republic for Marine Applications Supply System of ME-GI Jose Luis Garcia, of Korea Udo Schlemmer-Kellig, FEV engine Shell Global Solutions GmbH, Germany Kouichi Namba, Mitsui GmbH, Germany 214 Engineering & Shipbuilding 310 **73** Co. Ltd., Japan **GE Transportation Dual Fuel Locomotive Energy Saving** Cylinder Lube Oil 162 Development Technologies and New **Experiences and New** Eric Dillen, GE Analysis Methods in Methane Slip Reduction Development for the MAN **B&W Two-stroke Engines** Transportation, Cargo Ship Machinery from Marine Gas Engines United States Design by Stratified Oxygen Dorthe M.S. Jacobsen, Mia Elg, Deltamarin, Concentration using Gas MAN Diesel & Turbo, 82 **Permeation Membrane** Denmark Finland Hiroshi Tajima, Kyushu Fuel sharing for Wärtsilä 219 143 University, Japan gas engines Kenneth Widell, Wärtsilä Simulation-Based Development of Cylinder

146

Development of Dual Fuel Engine 28AHX-DF Capable of FPP Direct Drive

Corporation, Finland

Tetsuya Tagai, Niigata Power Systems Co. Ltd., Japan

Kalevi Tervo, ABB Marine, Finland

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Design

Simulation of a Hybrid Marine Propulsion System in Waves

Approach for Customer-

Specific Optimal Solution

Kevin Koosup Yum, Norwegian University of Science and Technology, Norway

207

Study on Mixture Formation Process in Two Stroke Low Speed Premixed Gas Fueled Engine

Takahiro Kuge, IHI Corporation, Japan

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Impact of Different Combustion Methods on Performance and Exhaust Gas Composition of Natural Gas Engines

Yoshitane Takashima, Osaka gas, Japan Development of Cylinder Lubricant for LNG-fuelled 2-stroke Engines Shigeki Takeshima, JX Nippon Oil & Energy Corporation, Japan

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Advanced filtration of lubrication oil for the hydraulic system in 2-stroke engines Stefan Schmitz, Boll&Kirch Filterbau GmbH, Germany

12:00 - 13:00

Lunch

TECHNICAL PROGRAMME THURSDAY

MTU Hall (Terrace Hall) Finlandia Hall Wärtsilä Hall (Helsinki Hall) AVL Hall (Veranda 4) Day Fuels, Lubricants & System Integration & **Exhaust Gas** Basic Research & Thursday Fluid Technologies Optimization Aftertreatment June 9, 2016 10-3 New Fuels II Ship Related Issues SOx, Particulates and **New Measurements** Classification 13:00 - 14:30 Chair: Masaki Ohtsu, Chair: Hinrich Mohr, Chair: Göran Hellén, Chair: Christer Wik, Mitsui Engineering & AVL List GmbH. Germany Wärtsilä Corporation, Finland Wärtsilä Corporation, Finland Shipbuilding Co. Ltd., Japan Co-chair: Kalevi Huhtala,

> Corporation, Finland 16 **B5** Biodiesel Fuel for Locomotives in the U.S.

Co-chair: Kalle Lehto, Neste

Steven Fritz, Southwest Research Institute, United States

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Performance and emissions of a commonrail non-road diesel engine driven with different renewable fuels Seppo Niemi, University of Vaasa, Finland

238

Alternative fuels from a medium-speed engine manufacturer's perspective

Kai Juoperi, Wärtsilä Corporation, Finland

89

Impacts of Minor Components on Knock Tendency of Methanebased Fuels

Hiroki Tanaka, Osaka Gas, Japan

103

SOLAS new noise regulation impact on engine noise reduction and engine room Zengxin Gao, Wärtsilä Corporation, Finland

Tampere University of

Technology, Finland

28

Experimental and numerical vibration study into hydraulic top bracings' influence on engine and superstructure vibration Michael Holtmann, DNV GL, Germany

129

Ship Engine In-Service Performance Management, Using a State-of-Art Model-**Based Assessment** Methodology

Panos Theodossopoulos, Propulsion Analytics, Greece

289

OHS - Noise Reduction in **Engine Rooms onboard** Ships

Marius Banica, ABB Turbo Systems, Switzerland

322

E-drive - An Integrated System Approach for Ships: Concepts and Verification Stefan Müller, MTU

Friedrichshafen, Germany

Co-chair: Päivi Aakko-Saksa, VTT Technical Research Centre of Finland, Finland

160

Marine Diesel Engines with SCR: Class Societies' Best Practices Fabian Kock, DNV GL, China

247

A regulatory outlook for PM / BC emissions for shipping

Torsten Mundt, DNV GL, Germany

221

Detailed analysis of PM emissions from a medium speed diesel engine as a precondition for successful application of DPF

Bert Buchholz, FVTR GmbH, Germany

210

Development of Dry Scrubber Technology: **New Absorbent** Technologies for Two and Four Stroke Applications Robert Bank, FVTR GmbH, Germany

Advanced Engineering

Co-chair: Kati Lehtoranta, VTT Technical Research Centre of Finland, Finland

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Study on the measurement method and characteristics of particulate matter from marine diesel engines Hidetsugu Sasaki, Tokyo University of Marine Science and Technology, Japan

110

Particulate and special emission measurement - methods and needs for the future Juha Heikkilä, Wärtsilä Corporation, Finland

165

Impact of sampling conditions and procedure on particulate matter emissions from a marine diesel engine Leonidas Ntziachristos, Tampere University of

Technology, Finland

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Effect of Fuel Composition on its Ignition and Combustion Quality Chiori Takahashi, National Maritime Research Institute, Japan

14:30 - 15:00 Coffee Break

Final Panel Discussion: The Lowest Oil Price in a Decade - a Game Changer for Ship Operators and Engine Makers?

Chair: Axel Kettmann, ABB Turbocharging, CIMAC Vice-President Communications 19:00 Gala Dinner at Cable Factory, Helsinki

15:00 - 16:30

POSTER SESSION THURSDAY

Day	Balco	ony 3rd floor				
Thursday June 9, 2016	3	Fuel Injection & Gas Admission	279	New HEINZMANN High Performance Actuator Family for Diesel-, Gas-, and Dual-Fuel Engines Philipp Tritschler, Heinzmann GmbH & Co KG, Germany		
08:30 – 17:00			42	Analysis and Testing the Impact of Large Volumes of Water in Diesel Fuel Oil Arthur Killinger, MPR Associates Inc., United States		
			63	New Common Rail Injector and Engine Application Performances Kilian Zimmermann, Ganser CRS AG, Switzerland		
			122	Large Engines System approach for Diesel, Gas and Dual Fuel Engines Anton Brandstätter, Robert Bosch GmbH, Germany		
	9	System Integration	178	The Alfa Laval EGR economizer. Joint development by Alfa Laval and MAN of an efficient economizer system for an EGR-operated MAN B&W low-speed two-stroke engine. Henrik Rasmussen, Alfa Laval Aalborg, Denmark		
	10	Fuels, Lubricants & Fluid Technologies	33	The Quantitative Determination of Catalytic Fines in Heavy Fuel Oil David Atkinson, Parker Kittiwake, United Kingdom		
			81	Field Performance Evaluation Essential for Lubricant Development W.P.A. van Houten, Chevron Oronite, Netherlands		
					224	Using Alcohol Fuels in Dual Fuel Operation of Compression Ignition Engines: A Review Jakob Coulier, Ghent University, Belgium
				229	Impacts of HFO and MGO on Combustion and Emissions Benjamin Stengel, University of Rostock, Germany	
					192	The Nature and Cause of Internal Diesel Injector Deposits and the Effectiveness of Fuel Additives Michael Banning, Innospec Limited, United Kingdom
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TECHNICAL TOURS JUNE 10, 2016

TOUR DATE: JUNE 10, 2016

Arctic Tour

Finland is an Arctic country

Roughly a third of Finland lies north of the Arctic Circle. Finland is the northernmost country on the European continent, and in winter all its ports can be icebound. The Finnish foreign trade relies heavily on sea transportation. Therefore, strong competencies, innovative products, and services that meet the demands of its challenging winter climate have been developed. The Arctic Tour presents companies with core competencies in Arctic maritime technologies and services:

- Aker Arctic
- ABB Marine and Port
- Arctia
- Arctech Helsinki Shipyard
- Wärtsilä

 Price:
 € 200* per person

 Time:
 09:00 – 16:00 h

 Departure:
 Finlandia Hall

Participants: Min. 25 persons / Max. 50 persons



TOUR DATE: JUNE 10, 2016

Fuel Tour

Finland is a forerunner in sustainable fuels

Finnish companies have taken a leading position in the development and use of environmentally sustainable fuels that comply with the most stringent EU quality standards and specifications. With a strong emphasis on renewable energy sources and the development of technologies enabling greater use of clean natural gas, Finland is playing an important role in reducing emissions from ships, power plants and vehicular traffic. The Fuel Tour will visit leading company facilities in this field:

- Neste Refinery
- Neste Jacobs
- Lamor

The tour includes a Wärtsilä LNG terminal presentation.

 Price:
 € 200* per person

 Time:
 09:00 – 16:00 h

 Departure:
 Finlandia Hall

Participants: Min. 25 persons / Max. 50 persons



TOUR DATE: JUNE 10, 2016

Research & Competence Tour

Finland has world-class competencies

The international success of Finnish companies in the technology sector is based on innovation and the readiness to adopt the latest technologies and concepts. This strong know-how and dedication to continuous development has given Finland global recognition in the internal combustion engine field, among others. Strategic cooperation between companies and research institutes has been the basis for building this world-class competence.

The Research & Innovation Tour takes you to the Aalto University with visits to the following units:

- Aalto University Engine Laboratory
- Industrial Internet Campus
- Aalto Design Factory

Aalto University is a multidisciplinary scientific and arts community working in the fields of technology, business and art. In addition to excellence in education, research and artistic activities, Aalto aims to have a major impact on society.

The Tour also includes visits to:

- VTT Technical Research Centre of Finland Engine Laboratory
- Wärtsilä Propulsion Test Centre

 Price:
 € 200* per person

 Time:
 09:00 – 16:00 h

 Departure:
 Finlandia Hall

Participants: Min. 25 persons / Max. 100 persons

TOUR DATE: JUNE 10, 2016

The Roots of Industry in Finland

The Tour will go to Fiskars Village, SBA Interior and Svartå Manor. Fiskars Ironworks was founded in 1649 to manufacture cast iron and forged products. Today, Fiskars Corporation is an international company whose operations are consumer-centered and grow through strong specialist brands for home, garden and outdoors renowned for their functionality and cutting-edge design.

Svartå Manor is one of the most illustrious manor houses in Finland with a history of more than 200 years.

The tour includes a visit to SBA Interior. SBA is specialised in classified non-combustible accommodation panelling and different types of beds for use on board ships. Another branch of SBA is subcontracting for the metal industry, i.e. making different components in sheet metal with high performance punching and laser cutting machines.

Price: € 200* per person
Time: 08:30 – 17:00 h
Departure: Finlandia Hall

Participants: Min. 25 persons / Max. 50 persons



* All prices exclude VAT 2

OPTIONAL TOURS JUNE 7 - 9, 2016

TOUR DATES: JUNE 7 - 9. 2016

Fork in Hand - Culinary Walk in Helsinki

Listen to stories about Helsinki and Finnish food as you enjoy tasting on the go. Meet local vendors and café owners and hear their stories. Experience the culinary Helsinki from the largest food hall in the city to the smallest local deli, visit the market hall and the market square, etc.

Price: € 100* per person 09:00 - 13:00 h Time: Finlandia Hall Departure:

Participants: Min. 10 persons / Max. 16 persons

Taste samples, beer tasting menu and coffee Including:



TOUR DATES: JUNE 7, 2016 AND JUNE 9, 2016

Visit to Suomenlinna Sea Fortress, Helsinki

The sea fortress Suomenlinna is an impressive witness to Finnish history. It is listed among the UNESCO World Heritage sites. From the boat you are able to see Helsinki from the sea and get a view of the coastal archipelago. During your stay at Suomenlinna you will get to know the museum fortress on a guided 1.5 h tour.

Price: € 80* per person Time: 12:00 - 16:30 h Departure: Finlandia Hall

Participants: Min. 30 persons / Max. 100 persons

Including: Lunch



TOUR DATES: JUNE 7 - 9, 2016

Design Brand Store Visits, Helsinki

Are you interested in design? The most famous Finnish design brands littala and Marimekko warmly welcome you to a special visit to learn about their brands. You will get a discount coupon of 15% for each store. Lunch will be served in a restaurant with a unique location by the rapids of the Vantaa river.

€ 80* per person Price: Time: 09:00 - 14:00 h Departure: Finlandia Hall

Participants: Min. 12 persons / Max. 32 persons

Including:



TOUR DATES: JUNE 7, 2016 AND JUNE 9, 2016

Music City Walk, Helsinki

This guided city walk will take you through the main sights of Helsinki while listening to some of the best music Finland has to offer. Your guide will give you insights into Helsinki as well as a selection of amazing music from Finland. You may dance on the way and sing along or simply enjoy the music quietly.

Price: € 80* per person
Time: 09:00 – 13:00 h
Departure: Finlandia Hall

Participants: Min. 5 persons / Max. 20 persons

Including: Lunch



TOUR DATES: JUNE 8, 2016

Bike Tour in Helsinki

On this entertaining bicycle tour, you will learn what the Helsinki area is all about. We follow the western coastline of the city from island to island to places where you have access only by bike. The trail features numerous attractive parks and green forest areas.

You will be equipped with helmet and a comfortable Pony bike with back pedal, foot break and hand break. The tour length is 17 km.

Price: € 100* per person
Time: 09:00 – 14:00 h
Departure: Finlandia Hall

Participants: Min. 5 persons / Max. 100 persons

Including: Lunch



Tour Operator of the Optional Tours (except Morning Jogging):

Skafur-Tour Vaskisepäntie 5C FI-00620 Helsinki http://skafur-tour.fi



* All prices include VAT

OPTIONAL TOURS JUNE 8, 2016

TOUR DATE: JUNE 8, 2016

Dinner Cruise by a Sailing Ship

Evening sailing onboard a traditional sailing ship outside Helsinki offers you an opportunity to get fresh sea air and a touch of nostalgia. The ship has three masts, and it is one of the last original wooden sailing ships. You can admire the sea view, socialise and enjoy a two-course meal in the cabin. After the meal drinks are available for purchase from the deck bar.

Price: € 130* per person * All prices include VAT

Time: 18:00 – 22:00 h

Departure: Halkolaituri (Pohjoisranta) – See map of Helsinki page 50

Participants: Min. 55 persons / Max. 100 persons Including: Two-course buffet dinner with fish, meat and

vegetarian options

Drinks: Two glasses of wine or beer included







TOUR DATE: JUNE 8, 2016

Evening Tour to Nuuksio National Park

A short hiking tour after a long conference day makes you feel good. The tour takes you to Nuuksio National Park to experience the beauty of typical Finnish nature. After having enjoyed the smoke sauna, and maybe a short swim in a cold lake, you feel even better, and your day is perfectly rounded off by a dinner of Finnish delicacies served in a forest restaurant.

Price: € 130* per person * All prices include VAT Time: * 18:00 - 22:00 h

Departure: Kiasma bus stop in the city centre - See map of Helsinki

page 50

Participants: Min. 30 persons / Max. 100 persons Including: Sausage or corn snack after hiking, two-course dinner after sauna

Drinks: Two glasses of wine or beer included







OPTIONAL TOURS JUNE 7 - 9, 2016

TOUR DATES: JUNE 7 - 9, 2016

Morning Jogging Tours

Tours will be guided by our staff. Detailed information about the jogging routes will be included in the Congress bag.

Three different types of routes:

- Helsinki city sightseeing
- Central Park of Helsinki
- Helsinki by the sea

Start points:

- Hotel Scandic Park/Hotel Crowne Plaza
- Hotel Holiday Inn City Centre
- Hotel Scandic Simonkenttä

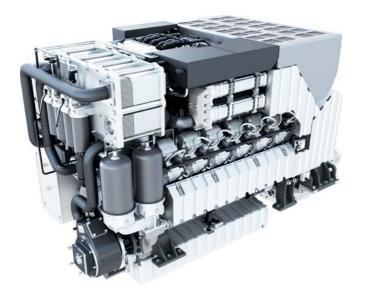
Start time: 06:30 h

Duration: 30 min to 45 min

Distance: 5 km to 6.5 km









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00530 Helsinki, Finland

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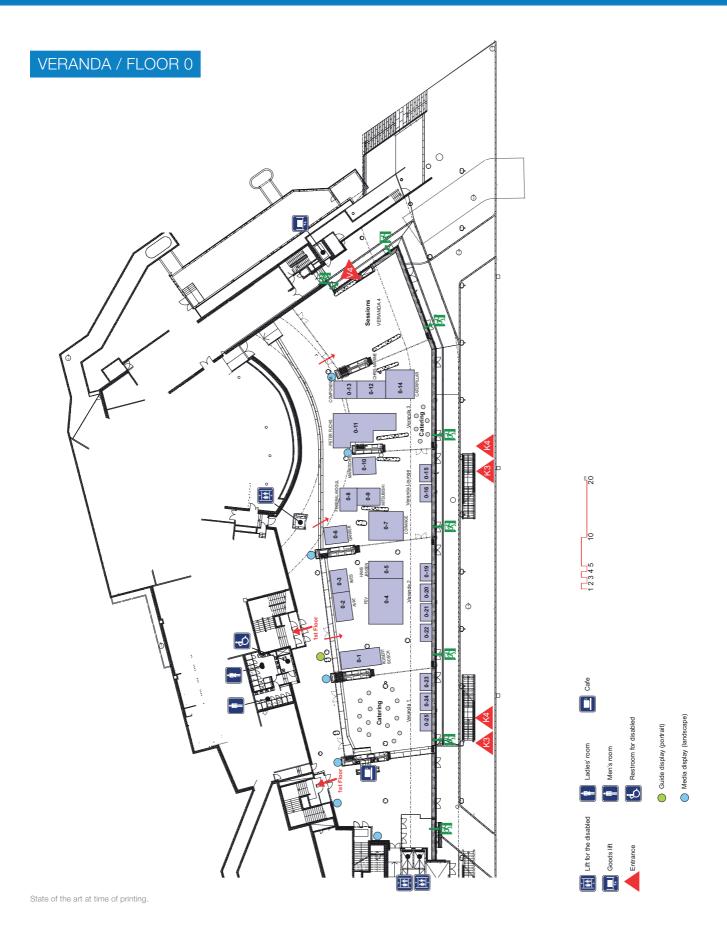
Power2 800-M takes two-stage turbocharging to the next level. Its two turbochargers are uniquely designed to work in combination with each other so that your engine's output is as efficient and effective as possible. Power2 increases turbocharging efficiency beyond 75 percent and pressure ratio up to 12 bar, and that's as good as it gets in the industry. Power2 sets new standards in turbocharging performance. Find out what we can do for your application: www.abb.com/turbocharging

ABB Turbo Systems Ltd Bruggerstrasse 71a 5401 Baden Phone: +41 58 585 7777

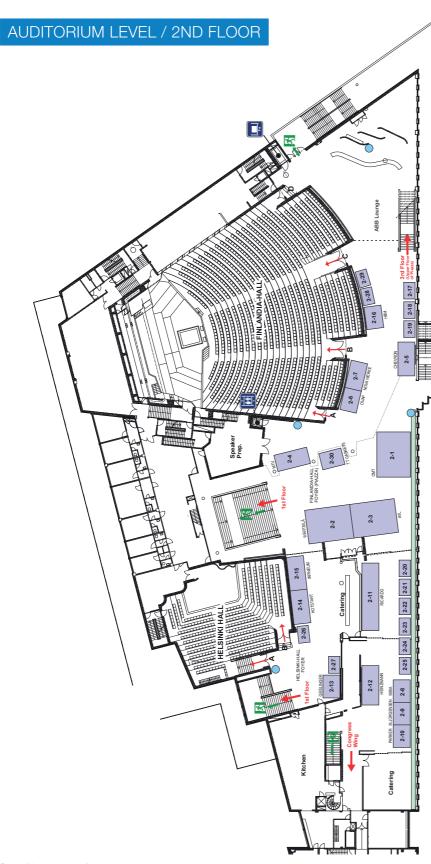
Phone: +41 58 585 7777 E-mail: turbo@ch.abb.com



EXHIBITION FLOOR PLANS



EXHIBITION FLOOR PLANS





FINLAND / HELSINKI

Finland

What makes Finland special?

One of the most remarkable features of Finland is light.

The white summer nights are perhaps Finland's most iconic natural phenomenon. The midnight sun is at its strongest during June and July, and the further north you go, the longer and higher the sun stays above the horizon. In the very northernmost parts you can experience a full midnight sun from May to August. When the endless sunshine of summer gives way to the dark winter, the Northern Lights appear like magic and lighten up the sky.

The sauna forms a significant part of the country's heritage and culture: there are over two million saunas in Finland. For a population of 5.4 million, this equals to an average of one per household.

Finland is often called the Land of a Thousand Lakes. A modest name, considering that there are 188,000 lakes in Finland. As many of these lakes are very large in size, a great part of Finland is covered with water, distinguishing Finland from other European countries.

Finland is a true design nation with world renowned designers and architects who have set trends for decades. As these Finnish design icons are still admired worldwide, a new generation of innovative young designers is also appearing.

Helsinki

What makes Helsinki special?

Helsinki, the capital of Finland, is a vibrant seaside city of beautiful islands and great green parks. Design, architecture, culture and shopping are all interesting areas to explore. Large parks, areas, forests, lakes, and the coastline with numerous islands ensure that nature is present everywhere.

The archipelago of Helsinki consists of around 330 islands, providing beautiful settings for days on the beach or weekend camping trips. Many of the islands can be reached by regular ferries from early morning until late at night.

The food culture in Helsinki today is cutting-edge and trendy, represented by pop-up restaurants, restaurant days, and street food festivals. Genuine Finnish food is local, seasonal, wild and fresh – with game, fish, mushrooms and berries at the core of it all.

For more information about Finland please visit: www.visitfinland.com



JOURNEY

How to reach the city of Helsinki

Public transportation

- The airport has excellent connections to the whole Helsinki region. You can continue your journey from Helsinki Airport by train, bus or taxi.
- The train station is located on the arrivals floor, between terminals 1 and 2.
- Platforms for buses and coaches serving the Helsinki city centre and metropolitan area are located in front of both terminals.
- Taxis are available in front of the doors of both terminals.

Trains

The entrance to the train station is in the corridor between the terminals.

- Single tickets can be bought at the ticket machines on the platform.
- The machines only accept chip cards
- Regional ticket price: 5€.

You can also buy a Helsinki region public transport ticket from conductor on the train in the ticket sales compartment.

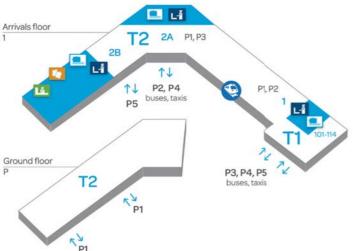
- In one-carriage trains, the ticket sales compartment is located in the middle of the carriage. In two-carriage trains, the ticket sales compartment is located in the middle of the rearmost carriage.
- The conductors sell the same tickets available from the ticket machines. Conductors accept the most common credit or debit cards (no Visa Electron) and cash.

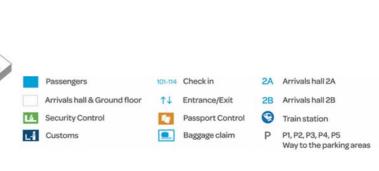
Buses

Line 615 and the Finnair City Bus operate between the airport and Helsinki Railway Station. The Finnair City Buses, operated by Pohjolan Liikenne, depart from the airport every 20 minutes. You can buy your ticket in the bus.

- Ticket price 6.30 €
- Finnair City Bus Schedule: www.finnair.com/go/2016.4-61/documents/PDFs/ FINNAIRAIKATAULU_1115_WEB.pdf

HELSINKI AIRPORT TERMINAL MAP





JOURNEY

How to reach the city of Helsinki

Taxis

A journey by taxi from the airport to the centre of Helsinki takes about 30 minutes and costs around 45 to 50 euros. The taxi stands are located right outside the arrival areas of the terminals.

When does the next bus or train depart from Helsinki Airport?

- Check the timetables here: www.finavia.fi/en/helsinki-airport/to-and-from/train-buses-and-taxis/ departing-from-airport/
- More information on trains, buses and taxis: www.finavia.fi/en/helsinki-airport/to-and-from/train-buses-and-taxis/ departing-from-airport/

Car rentals

The car rentals are located in the corridor between T1 and T2.

- Airport information desk: www.finavia.fi/en/helsinki-airport/services/travel-services/airport-information-parking/
- Car rentals and Service Station: www.finavia.fi/en/helsinki-airport/services/parking-and-traffic/





ENGINEERING PARTNER

Engineering Partner of large engine builders, plant manufacturers, operators and service providers in stationary and marine power generation.

THE ENERGY ENGINEERING COMPANY

OUR ENGINE CONTROL SYSTEMS MANAGE

120,816 CYLINDERS*

AND PROTECT THEM AGAINST KNOCKING AND MISFIRE

AVAT is a technology leader in energy engineering, focussing on the control of large engines. Products and Services range from combustion control devices up to comprehensive engine and plant automation software platforms and from prototype development via commissioning to long-term production support.

AVAT – THE ENERGY ENGINEERING COMPANY

VISIT US
JUNE 6 – 10, 2016
CIMAC CONGRESS
Stand o-2

* In the gas engine business since 1990, AVAT has equipped more than 7,500 large engines of 1MW or more with advanced engine control technology. www.avat.de



CONGRESS VENUE

Finlandia Hall

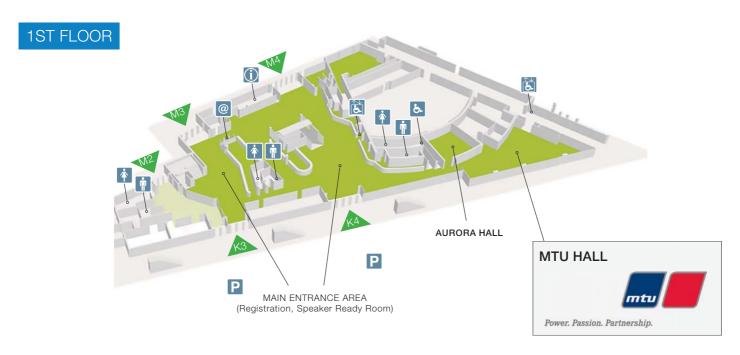
The Congress will take place at the Finlandia Hall. The Finlandia Hall is a masterpiece by the renowned Finnish architect Alvar Aalto and is worth a visit itself. Its combination of an all-embracing aesthetic vision, distinctive atmosphere and functionality is unique. The location in a park by the sea in the centre of Helsinki adds the final touch to a building which has no equivalent, neither in Finland nor anywhere else.

Congress Venue

Finlandia Hall Mannerheimintie 13 e FI-00100 Helsinki Finland

www.finlandiahall.fi





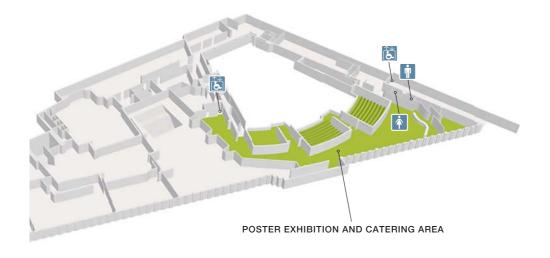




2ND FLOOR



3RD FLOOR



ACCOMMODATION

For all Congress participants special room rates (June 5–11, 2016) have been arranged in the hotels below. Please book directly in the hotel of your choice by using the booking code. We recommend an early reservation due to room limitations. All of our hotels are in the proximity of the Congress venue. For further details please use the hotel links listed below.



Hotel Scandic Park

Mannerheimintie 46, FI-00260 Helsinki Tel: +358 9 47371 | Fax: +358 9 4737 2211 parkhelsinki@scandichotels.com www.scandichotels.fi



Hotel Scandic Simonkenttä

Simonkatu 9, FI-00100 Helsinki Tel: +358 9 68 380 | Fax: +358 9 68 38 111 simonkentta@scandichotels.com www.scandichotels.fi



Crowne Plaza Helsinki

Mannerheimintie 50, FI-00260 Helsinki Tel: +358 9 2521 0000 | Fax: +358 9 2521 3999 helsinki.cph@restel.fi www.crowneplaza-helsinki.fi



Holiday Inn – Helsinki City Centre

Elielinaukio 5, FI-00100 Helsinki
Tel: +358 9 5425 5000 | Fax: +358 9 5425 5299
helsinki.hihcc@restel.fi
www.ihg.com/hotels/gb/en/reservation



Hotel Seurahuone

Kaivokatu 12, FI-00100 Helsinki Tel: +358 9 69 141 | Fax: +358 9 691 4010 helsinki.seurahuone@restel.fi www.hotelliseurahuone.fi



Radisson Blu Plaza Hotel

Mikonkatu 23, FI-00100 Helsinki Tel: +358 20 1234 700 | Fax: +358 20 1234 740 reservations.finland@radissonblu.com www.radissonblu.com



Radisson Blu Royal Hotel

Runeberginkatu 2, FI-00100 Helsinki Tel: +358 20 1234 700 | Fax: +358 20 1234 740 reservations.finland@radissonblu.com www.radissonblu.com



Radisson Blu Seaside Hotel

Ruoholahdenranta 3, FI-00180 Helsinki Tel: +358 20 1234 700 | Fax: +358 20 1234 740 reservations.finland@radissonblu.com www.radissonblu.com



Original Sokos Hotel Helsinki

Kluuvikatu 8, FI-00100 Helsinki Tel: +358 20 1234 600 | Fax: +358 20 1234 640 sokos.hotels@sok.fi www.sokoshotels.fi



Original Sokos Hotel Vaakuna

Asema-aukio 2, FI-00100 Helsinki
Tel: +358 20 1234 600 | Fax: +358 20 1234 640 sokos.hotels@sok.fi
www.sokoshotels.fi



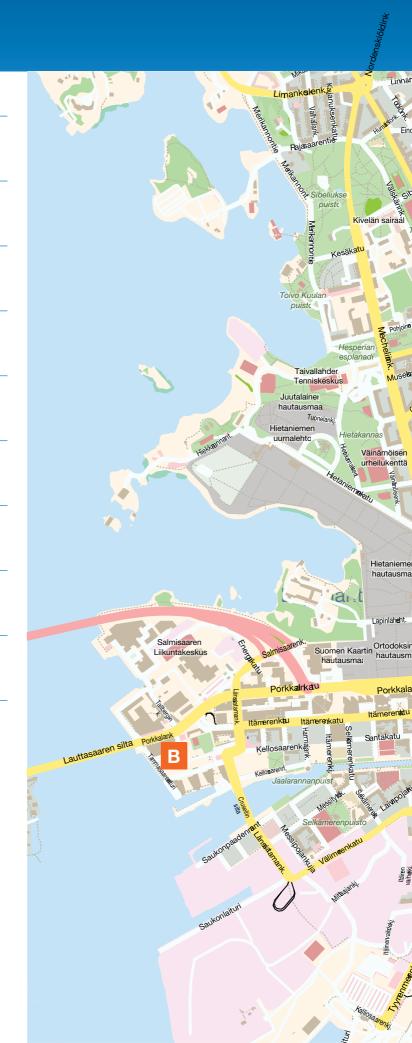
X-DF powering the future

Winterthur Gas & Diesel (WinGD), a Joint Venture company between China State Shipbuilding Corporation (CSSC) and Wärtsilä, is a leading developer of 2-stroke low-speed Gas and Diesel engines.



MAP OF HELSINKI

- Hotel Scandic Park
 Mannerheimintie 46, FI-00260 Helsinki
- Hotel Scandic Simonkenttä Simonkatu 9, FI-00100 Helsinki
- Crowne Plaza Helsinki
 Mannerheimintie 50, Fl-00260 Helsinki
- Holiday Inn Helsinki City Centre Elielinaukio 5, Fl-00100 Helsinki
- 5 Hotel Seurahuone Kaivokatu 12, FI-00100 Helsinki
- Radisson Blu Plaza Hotel Mikonkatu 23, FI-00100 Helsinki
- 7 Radisson Blu Royal Hotel Runeberginkatu 2, FI-00100 Helsinki
- Radisson Blu Seaside Hotel
 Ruoholahdenranta 3, FI-00180 Helsinki
- Original Sokos Hotel Helsinki Kluuvikatu 8, FI-00100 Helsinki
- Original Sokos Hotel Vaakuna Asema-aukio 2, FI-00100 Helsinki
- A Finlandia Hall
- B Cable Factory
- C Helsinki City Hall
- D Halkolaituri
- E Kiasma





REGISTRATION

You can register for the 28th CIMAC World Congress via the online booking form or by using the registration booking form on CIMAC Congress website www.cimaccongress.com. After online registration participants will receive a booking confirmation via email. Pre-registration will be open from the end of November until May 27, 2016. After pre-registration closes, you can still register at the CIMAC Registration and Information Desk on site.

Opening Hours for Registration and Information

Sunday	June 5	14:00 - 18:00	Pre-registration
Monday	June 6	08:00 - 18:00	
Tuesday	June 7	08:00 - 18:00	
Wednesday	June 8	08:30 - 18:00	
Thursday	June 9	08:00 - 18:00	
-			

Registration Fees

CIMAC Members	€ 1,695*
Non-members	€ 1,995*
Speakers	€ 1,295*
Students	on invitation only
Accompanying persons	€ 295*

One-Day Ticket	€ 495*
Exhibition Ticket per day	€ 50*
Gala Dinner only	€ 195*
	* Prices excluding VAT

Registration fees can be paid in EURO via bank transfer or credit card in advance or by cash or credit card on site.

The Congress fee for CIMAC members, non-members and speakers includes: participation in the scientific programme, the Opening Ceremony, the Welcome Reception, ABB Evening and the Gala Dinner. Additional Congress components, such as the accompanying programme (optional tours, technical tours) must be booked and paid for separately. The Congress documents (programme,

Congress bag, abstract book, participant badge) as well as catering during breaks are included in the Congress fee.

Students have the above-mentioned services included – except participation in the Gala Dinner.

The participation fee for accompanying persons includes: admission to the exhibition, coffee breaks and lunch, Opening Ceremony, Welcome Reception, ABB Evening and Gala Dinner.

TIME SCHEDULE

Day	Time	Activities
Sunday June 5, 2016	14:00 – 18:00	Pre-registration Attention!
	14:00 – 18:00	Speakers' Preparation
Monday	08:00 – 18:00	Registration and Congress Information Desk
June 6, 2016	10:00 – 18:00	Speakers' Preparation
	10:00 - 17:00	Exhibition
	10:00 – 11:30	Opening Ceremony Welcome!
	12:00 – 13:00	CIMAC Press Conference Aurora Hall
	13:30 – 17:00	Technical Sessions
	18:30 – 20:30	Welcome Reception Keep in mind!
Tuesday	08:00 - 18:00	Registration and Congress Information Desk
June 7, 2016	08:00 - 18:00	Speakers' Preparation
	08:30 - 17:00	Exhibition
	08:30 - 17:00	Poster Sessions
	08:30 - 17:00	Technical Sessions
	18:00	ABB Evening Be there!
Wednesday	08:30 – 18:00	Registration and Congress Information Desk
June 8, 2016	08:00 - 18:00	Speakers' Preparation
	09:00 - 17:00	Exhibition
Users Day	09:00 – 17:00	Poster Sessions
	09:00 - 17:00	Technical Sessions
	11:00 – 12:00	Keynote Speech by Harry Robertsson Technical Director, Stena Rederi AB
	15:30 – 18:00	Users' Reception
Thursday	08:00 - 18:00	Registration and Congress Information Desk
June 9, 2016	08:00 - 15:00	Speakers' Preparation
	08:30 - 17:00	Exhibition
	08:30 - 17:00	Poster Sessions
	08:30 - 14:30	Technical Sessions
	15:00 – 16:30	Final Panel Discussion Colo Dispos Don't miss the Gala Dinner!
	19:00	Gala Dinner Don't miss the Gala Div
Friday	09:00 – 16:00	Technical Tours (Arctic Tour, Fuel Tour, Research & Competence Tour)
June 10, 2016	08:30 – 17:00	Technical Tours (The Roots of Industry in Finland)

SOCIAL EVENTS

DATE: JUNE 6, 2016

Welcome Reception

We are very pleased to welcome all participants in an extraordinary environment. The City Hall is one of the most splendid amongst the monumental buildings in Helsinki. Enjoy a pleasant and cheerful cocktail party evening at the City Hall of Helsinki.

Time: 18:30 – 20:30 h Venue: City Hall of Helsinki

Pohjoisesplanadi 11 - 13 / 00099 Helsinki

Transfer: Shuttle busses from hotels

DATE: JUNE 7, 2016

ABB Evening

A highlight of every CIMAC Congress is the traditional ABB Evening, where ABB Turbocharging invites all Congress participants to an unforgettable event, with a program that is a surprise until the night itself. The only way to get to the event will be the shuttle buses provided by ABB.

Transfer: Shuttle busses from hotels

Departure time: 18:00 h



DATE: JUNE 9, 2016

Gala Dinner

Join the CIMAC community for a fantastic evening at the Cable Factory in Helsinki! Enjoy a spectacular venue, the entertainment programme with music and dance and an evening among friends. The Cable Factory is the largest cultural centre in Finland. It houses 3 museums, 12 galleries, dance theatres, art schools and a host of artists, bands and companies. Additionally various events, concerts, exhibitons are taking place there.

We are looking forward to welcoming you!

Time: 19:00 h Venue: Cable Factory

Tallberginkatu 1 / 00180 Helsinki www.kaapelitehdas.fi/en/kaapelitehdas

Transfer: Shuttle busses from hotels







29th CIMAC WORLD CONGRESS

On behalf of CIMAC, the United States National Member Association, and Canadian members, we are happy to announce Vancouver as the host city for the 2019 Congress. Consistently voted 'Best City in the Americas' by Condé Nast Traveller magazine, Vancouver is a vibrant, cosmopolitan city nestled between majestic mountains and the glittering

Pacific Ocean. A modern city on the edge of a spectacular natural playground, Vancouver has built a reputation worldwide as a premier destination for meetings and conventions.

Vancouver looks forward to welcoming CIMAC delegates in 2019!



QUICK FACTS

Accommodation	For information about selected hotels in Helsinki please see page 48 and 50 - 51.
Cancellation of Congress Participation	Cancellations are only possible up to 30 April 2016 at the latest. On cancellation of participation, the participation fee will be refunded minus the administrative charge amounting to € 180. Cancellations or refunds at a later date are not possible. There shall be no refunds of participation fees for non-attendance without a cancellation within the stipulated period.
CIMAC	CIMAC is the non-commercial sponsor of the 28th CIMAC World Congress in Helsinki. Further information about CIMAC can be found on on the website http://www.cimac.com/
CIMAC Membership	If you are uncertain about your membersip status or want to apply for membership, please contact the CIMAC Central Secretariat: info@cimac.com
Congress Catering	Catering stations will be integrated in the exhibition area. During the coffee break and lunch break participants will be provided with food and drinks. Enjoy local and international cuisine!
Congress Documents	Reserved and paid Congress tickets will be provided at the registration desk on site. Please collect your Congress badge and bag at the registration desk. Your personal badge is your entrance ticket to all sessions, the exhibition and the social events. Please remember to wear your badge at the Congress and the social events at all times.
Contact for Questions	For questions regarding the technical programme, please contact CIMAC Central Secretariat. For questions regarding the Congress, sponsoring and exhibition, please contact the main and the co-organiser of the Congress. For contact details see page 48.
Cloakroom	Participants may leave their belongings in the designated area.
Language	The official language of the Congress is English. No translation will be provided.
Newsletter	To subscribe to the CIMAC Newsletter please complete the form on the CIMAC website: http://www.cimac.com/publication-press/newsletter-subscription/index.html

Mobile App

A mobile app will be available for downloading in Google Play and Apple App Store for all Congress participants in May. The app contains the technical programme, general information, floor plans and additional information.

Optional Tours

For participating in the optional tours, separate registration will be necessary! Please see pages 26 – 30 for further information.

Payment

Fees are charged on behalf of and for the account of the Congress organiser and include the statutory value-added tax. All fees are due immediately after receipt of the invoice. Payments are only accepted in EUR.

Social Media

Fans and followers will find the CIMAC Congress on LinkedIn and Twitter.

Speakers' Preparation Room

All presentations can be reviewed and delivered at the speakers' preparation room at least 2 hours prior to the speaker's session. Presentations being held during a morning session should be reviewed at the end of the day before. Speakers are kindly requested to follow the instructions of the chair and strictly keep to the time of their presentation.

Technical Programme

Admission to all sessions of the technical programme is only possible with a valid Congress ticket. The Congress ticket for **CIMAC Members, Non-members, Speakers and Students** includes: Congress badge, Congress bag, admission to all sessions and the exhibition, coffee breaks and lunch, Opening Ceremony, Welcome Reception, ABB Evening, Gala Dinner (except students). The registration for **accompanying persons** includes: admission to the exhibition, coffee breaks and lunch, Opening Ceremony, Welcome Reception, ABB Evening, Gala Dinner.

Technical Tours

Separate registration is required for participation in the technical tours. Please see pages 24 – 25 for further information. Bus transport to the airport can be arranged at the end of the tours in case of late afternoon departures.

WIFI

Free WIFI is available in the Finlandia Hall. The login and password will be announced on site.

ORGANISERS



Main Organiser Congress

Gesellschaft zur Förderung des Maschinenbaues mbH (GzF)

Lyoner Strasse 18, 60528 Frankfurt am Main, Germany

Contact: Bettina Fritsch
Phone: +49 69 6603-1887
Fax: +49 69 6603-2887
Email: congress@cimac.com
Web: www.cimaccongress.com

www.gzf-expo.de



Co-Organiser Congress

CIMAC National Member Association The Federation of Finnish Technology Industries (FFTI)

Branch Group Combustion Engines and Turbotechnic

Eteläranta 10, 00131 Helsinki 13, Finland

Contact: Merja Salmi-Lindgren
Phone: +358 9 192 3385
Fax: +358 9 624 462
Email: cimac2016@techind.fi
Web: www.techind.fi



Co-Organiser Exhibition

Hamburg Messe und Congress International GmbH

Messeplatz 1, 20357 Hamburg, Germany

Contact: Sybille Lang

Phone: +49 40 3569-2293 Fax: +49 40 3569-692293 Email: cimac@hamburg-messe.de

Web: www.hamburg-messe.de/en/visitors/trade-fairs-abroad



Non-Commercial Sponsor

CIMAC

Lyoner Strasse 18, 60528 Frankfurt am Main, Germany

Contact: Dorothee Günther
Phone: +49 69 6603-1355
Fax: +49 69 6603-2355
Email: info@cimac.com
Web: www.cimac.com

ABOUT CIMAC

CIMAC: the Global Forum for Large Engines and their Applications

Originally founded in Paris in 1951, CIMAC has become the leading global association of the internal combustion machinery industry. It is a non-profit association bringing together and representing the large engine industry to regulators and standardising bodies. In addition to promoting the work of National Member Associations, it supports information exchange and understanding across the large combustion engine industry including:

- Builders of large diesel, gas and dual-fuel engines
- Users of large engines such as owners and operators of ships, power plants, locomotives etc.
- Systems and component suppliers
- Fuel and lubricant suppliers, including oil companies
- Classification societies and other regulatory bodies
- Academic institutions, consultant engineers, scientists
- Other service providers

CIMAC's Mission is to:

- promote exchange of scientific and technical information via its Congresses, CIMAC Circles and CIMAC CASCADES events
- improve understanding between engine manufacturers and engine users
- improve understanding between engine manufacturers and their suppliers
- focus upon and promote the work and activities of National Member Associations
- > promote exchange on technological developments in a pre-competition state, e.g. in its Working Group meetings
- contribute to internationally applied technological standards and publications
- > collaborate with other international associations

CIMAC Membership

CIMAC members currently come from **25 countries** across North and South America, Asia and Europe. Membership can take three forms:

- Membership of the official CIMAC National Member Association in your country
- Membership of National Member Groups
- Corporate Membership for individual companies

Please see pages 56 and 58 for CIMAC contact details.

CIMAC Working Groups: the Consensus Seekers

CIMAC Working Groups are the heart of CIMAC. Led by **international specialists** from CIMAC member organisations, they seek solutions to industry-wide technical issues.

They interface with legislators, standards organisations, and regulators such as the classification societies to develop a united CIMAC recommendation or a position paper, representing the industry as a whole, on a pre-competitive, pre-legislative basis. They have a distinguished record of issuing guidance and published media articles on a wide range of crucial subjects relating to the operation of large diesel, gas and dual-fuel engines.

Consequently, CIMAC Working Group activities encompass the environmental compatibility, efficiency and safety of large engines and their applications.

CIMAC Working Groups currently cover these vital areas of engine technology and operation:

- Classification
- Crankshaft Rules
- Electronics & Software Systems
- Exhaust Emissions Control
- Fuels

- Gas Engines
- Inland Waterway Vessels
- Marine Lubricants
- System Integration
- Users

CIMAC Events

The CIMAC Congress represents the culmination of all CIMAC activities, being held every three years, each time in a different member country. Spanning the globe as well as all technology aspects, the Congress is a unique gathering of key industry decision makers, including engine owners and operators, researchers and developers, and representatives from the engine, component and consumables industries.

The Congress progamme centres on the **presentation of technical papers** on engine research, development, application engineering on the original equipment side, and engine operation and maintenance on the end-user side. This is complemented by a social programme which promotes friendship and networking among engine builders and engine users.

CIMAC Circles are panel discussions involving CIMAC members debating topical issues. They are hosted at key industry events around the world at least once a year.

CIMAC CASCADES promote the advancement of young engineers and their careers. The events enable them to meet with leading industry experts to exchange information, network and present their projects.

REVIEWERS TECHNICAL PROGRAMME

Person Company Place MAN Diesel & Turbo Aabo, Kield Copenhagen, Denmark Aufischer, Rainer Dr. Miba Laakirchen, Austria Beran, Robert Dr. **AVL List** Graz, Austria Wärtsilä Corporation Boletis, Elias Drunen, Netherlands Woodward Boom, Rick Hoofddorp, Netherlands Brewster, Simon Ricardo Shoreham by Sea, West Sussex, United Kingdom Southwest Research Institute Callahan, Timothy J. San Antonio, TX, United States Delneri, Diego Wärtsilä Corporation Trieste, Italy N.V. Nederlandse Gasunie Groningen, Netherlands Dijks, Albertus Flynn, Paul Dr. **GE** Transportation Erie, PA, United States Frigge, Patrick GE Jenbacher Jenbach, Austria Goto, Satoru Niigata Power Systems Tokyo, Japan Götze, Hans-Joachim Dr. **DNV GL** Hamburg, Germany Gust, Edgar Dipl.-Ing. ZOLLERN BHW Gleitlager Braunschweig, Germany ABB Turbo Systems Haueisen, Volkmar Dr. Baden, Switzerland Heim, Klaus M. Cascine Vica - Rivoli (Torino), Italy OMT Hellén, Göran Wärtsilä Corporation Vaasa, Finland Heuser, Peter Dr. Aachen, Germany Hiltner, Joel David Dr. Hiltner Combustion Systems Ferndale, WA, United States Hostrup Poulsen, Hanne Dr. MAN Diesel & Turbo Copenhagen, Denmark Hupperich, Patrick Dr.-Ing. FF\/ Auburn Hills, MI, United States Niigata Power Systems Itoh, Yasuhiro Tokyo, Japan Kahle, Jørn A.P. Møller - Mærsk Copenhagen, Denmark MAN Diesel & Turbo Kjemtrup, Niels Copenhagen, Denmark Koch, Franz Dr. hofer at GmbH Lenting, Germany **AVL List** Graz, Austria Ludu, Andrei Dipl.-Ing. Marquard, Ralf Dr. **FEV** Aachen, Germany Mohr, Hinrich Dr. **AVL List** Beckdorf-Nindorf, Germany Bergen University College Nerheim, Lars Magne Prof. Bergen, Norway Nordrik, Rune Dr.-Ing. Rolls-Royce Marine Godvik, Norway Ohtsu, Masaki **MES** Okayama, Japan Okabe, Masahiko Mitsubishi Heavy Industries Tokyo, Japan Pedersen, Michael Finch Maersk Copenhagen, Denmark Pischinger, Stefan Prof. Dr.-Ing. FFV Aachen, Germany Rippl, Alexander Dr.-Ing. MAN Diesel & Turbo Augsburg, Germany Ritscher, Bert Caterpillar Motoren Kiel, Germany Roduner, Christian Hans Dr. ABB Turbo Systems Baden, Switzerland Rojgaard, Charlotte **BV** Inspectorate Copenhagen, Denmark Schmuttermair, Herbert Dr. MAN Diesel & Turbo Augsburg, Germany Stiesch, Gunnar Prof. Dr.-Ing. MAN Diesel & Turbo Augsburg, Germany Sugiura, Kimihiko MAN Diesel & Turbo Kobe, Japan Takasaki, Koji Prof. Dr. Kyushu University Fukuoka, Japan Teetz, Christoph MTU Friedrichshafen Friedrichshafen, Germany Tonon, Paolo Maersk Maritime Technology Copenhagen, Denmark Vlaskos, Ioannis Dr.-Ing. Ricardo Deutschland Schwäbisch Gmünd, Germany Wang, Allan-QingZhou ABB Jingjin Turbo Systems Shanghai, China Weisser, German Dr. ABB Turbo Systems Baden, Switzerland Wik, Christer Wärtsilä Corporation Vaasa, Finland Wimmer, Andreas Ao. Univ.-Prof. Dr. LEC Graz, Austria Wojik, Karl Dipl.-Ing. **AVL List** Graz, Austria

Wärtsilä Corporation

Vaasa, Finland

Östman, Fredrik Dr.





Get most out of your Congress Tour

Experience Helsinki.

Take a culinary or music walk, a bike, design or Suomenlinna tour. **Lunch tours are offered from Tuesday**

Wednesday night dinner tours take you to the unique nature of Finland.

to Thursday during the congress week.

Choose between sea and forest, a cruise by a sailing ship or a hike and sauna in Nuuksio National Park.

Book together with your registration. By booking in advance you ensure the availability of the tour. Remaining seats are sold until the event date at the venue.

Relax in nature after the congress.

Lapland Midnight Sun

1-day 11.–12.6. 297€ and 2–day 10.–12.6. 617€ http://skafur-tour.fi/cimac-midnight-sun/http://skafur-tour.fi/cimac-midnight-sun-long/

Bus tour to the Archipelago

2-day 10−12.6. 457€ http://skafur-tour.fi/cimac-archipelago/

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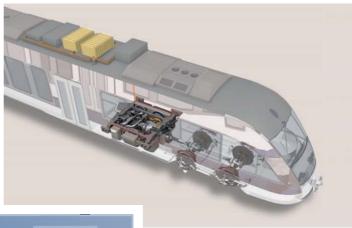
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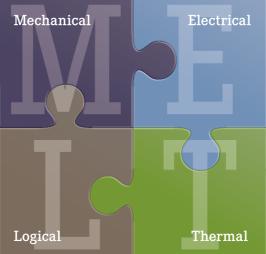
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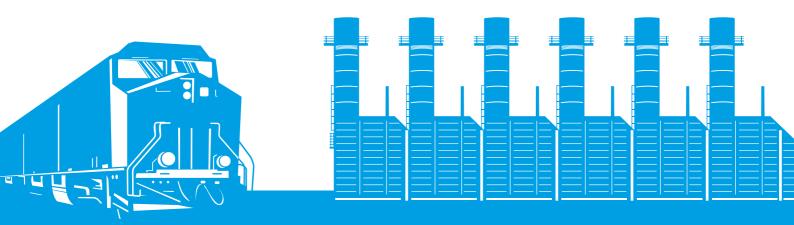
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